CONTAINS NO CBI

EPA

Form Approved
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EPA-OTS
000657875
90-890000269

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

Comprehensive Assessment Information Rule

REPORTING FORM

When completed, send this form to:	For Agency Use Only:
Document Processing Center Office of Toxic Substances, TS-790 U.S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460 Attention: CAIR Reporting Office	Date of Receipt: ______ Document Control Number: ______ Docket Number: ______

EPA Form 7710-52

SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION

PART A GENERAL REPORTING INFORMATION

1.01 This Comprehensive Assessment Information Rule (CAIR) Reporting Form has been completed in response to the Federal Register Notice of..... [1][2] [2][2] [8][8]
mo. day year

CBI

[ ] a. If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal Register, list the CAS No. ..... [U][2][6][4][7][1]-[6][2]-[5]

b. If a chemical substance CAS No. is not provided in the Federal Register, list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the Federal Register.

(i) Chemical name as listed in the rule ..... N/A

(ii) Name of mixture as listed in the rule .... N/A

(iii) Trade name as listed in the rule ..... N/A

c. If a chemical category is provided in the Federal Register, report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.

Name of category as listed in the rule ..... N/A

CAS No. of chemical substance ..... [ ][ ][ ][ ][ ][ ]-[ ][ ]-[ ]

Name of chemical substance ..... N/A

1.02 Identify your reporting status under CAIR by circling the appropriate response(s).

CBI

Manufacturer 1

[ ] Importer 2

(Processor) ..... (3)

X/P manufacturer reporting for customer who is a processor 4

X/P processor reporting for customer who is a processor 5

[ ] Mark (X) this box if you attach a continuation sheet.

1.03 Does the substance you are reporting on have an "x/p" designation associated with it in the above-listed Federal Register Notice?

CBI

[ ]

Yes ..... [x] Go to question 1.04

No ..... [ ] Go to question 1.05

1.04 a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice? Circle the appropriate response.

CBI

[ ]

Yes 1

(No) 2

b. Check the appropriate box below:

[x] You have chosen to notify your customers of their reporting obligations

Provide the trade name(s) .... N/A

N/A

[ ] You have chosen to report for your customers

[ ] You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are reporting.

1.05 If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name.

CBI

[ ]

Trade name ..... Mondur TD-80 Grade A, Lupranate T-80 Type 1

Is the trade name product a mixture? Circle the appropriate response.

Yes 1

(No) 2

1.06 Certification -- The person who is responsible for the completion of this form must sign the certification statement below:

CBI

[ ]

"I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate."

Glen C. Cavenaugh	[signature]	6/23/89
NAME	SIGNATURE	DATE SIGNED

V.P. & Technical Director	(919) 434 - 4131
TITLE	TELEPHONE NO.

[ ] Mark (X) this box if you attach a continuation sheet.

1.07 Exemptions From Reporting -- If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.

CBI
[__]

"I hereby certify that, to the best of my knowledge and belief, all required information which I have not included in this CAIR Reporting Form has been submitted to EPA within the past 3 years and is current, accurate, and complete for the time period specified in the rule."

NAME	SIGNATURE	DATE SIGNED
TITLE	(_____) _____ - _____ TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION

1.08 CBI Certification -- If you have asserted any CBI claims in this report you must certify that the following statements truthfully and accurately apply to all of those confidentiality claims which you have asserted.

CBI
[__]

"My company has taken measures to protect the confidentiality of the information, and it will continue to take these measures; the information is not, and has not been, reasonably ascertainable by other persons (other than government bodies) by using legitimate means (other than discovery based on a showing of special need in a judicial or quasi-judicial proceeding) without my company's consent; the information is not publicly available elsewhere; and disclosure of the information would cause substantial harm to my company's competitive position."

NAME	SIGNATURE	DATE SIGNED
TITLE	(_____) _____ - _____ TELEPHONE NO.	

[__] Mark (X) this box if you attach a continuation sheet.

PART B CORPORATE DATA

1.09 Facility Identification

CBI Name [T][R][I][N][I][T][Y][ ][F][O][A][M][ ][O][F][ ][C][A][R][O][L][I][N][A][ ][ ]

[ ] Address [H][W][Y][ ][3][1][1][ ][S][O][U][T][H][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
Street

[G][L][E][N][O][L][A][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
City

[N][C] [2][7][2][6][3]--[ ][ ][ ][ ]
State Zip

Dun & Bradstreet Number .....[0][8]-[3][6][2]-[7][3][0][7]

EPA ID Number .....[0][8][3][6][2][7][3][0][7]

Employer ID Number .....Corp. Tax I.D. #.....56...[-][1][1][6][8][2][1][3]

Primary Standard Industrial Classification (SIC) Code .....[3][0][8][6]

Other SIC Code .....[ ][ ][ ][ ]

Other SIC Code .....[ ][ ][ ][ ]

1.10 Company Headquarters Identification

CBI Name [T][R][I][N][I][T][Y][ ][A][M][E][R][I][C][A][N][ ][C][O][R][P][.][ ][ ][ ][ ]

[ ] Address [P][O][ ][B][O][X][ ][4][6][2][2][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
Street

[H][I][G][H][ ][P][O][I][N][T][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
City

[N][C] [2][7][2][6][3]--[ ][ ][ ][ ]
State Zip

Dun & Bradstreet Number .....[0][8]-[3][6][2]-[7][3][0][7]

Employer ID Number .....56[-][1][1][6][8][2][1][3]

[ ] Mark (X) this box if you attach a continuation sheet.

1.11 Parent Company Identification

CBI Name [T][R][I][N][I][T][Y][ ][A][M][E][R][I][C][A][N][ ][C][O][R][P][.][ ][ ][ ][ ]

[ ] Address [H][W][Y][ ][3][1][1][ ][S][O][U][T][H][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
Street

[G][L][E][N][O][L][A][ ]
City

[N][C] [2][7][2][6][3]--[ ][ ][ ][ ]
State Zip

Dun & Bradstreet Number .....[0][8]-[3][6][2]-[7][3][0][7]

1.12 Technical Contact

CBI Name [G][L][E][N][ ][C][A][V][E][N][A][U][G][H][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]

[ ] Title [V][I][C][E][ ][P][R][E][S][I][D][E][N][T][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]

Address [P][O][ ][B][O][X][ ][4][6][2][2][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
Street

[H][I][G][H][ ][P][O][I][N][T][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ][ ]
City

[N][C] [2][7][2][6][3]--[ ][ ][ ][ ]
State Zip

Telephone Number .....[9][1][9]-[4][3][4]-[4][1][3][1]

1.13 This reporting year is from ..... [0][1] [8][8] to [1][2] [8][8]
Mo. Year Mo. Year

[ ] Mark (X) this box if you attach a continuation sheet.

1.14 Facility Acquired -- If you purchased this facility during the reporting year, provide the following information about the seller:

CBI Name of Seller [N][A][ ]

[ ] Mailing Address [ ]
Street

[ ]
City

[ ][ ] [ ][ ][ ][ ][ ]--[ ][ ][ ][ ]
State Zip

Employer ID Number .....[ ][ ][ ][ ][ ][ ][ ][ ]

Date of Sale .....[ ][ ] [ ][ ] [ ][ ]
Mo. Day Year

Contact Person [ ]

Telephone Number .....[ ][ ][ ]-[ ][ ][ ]-[ ][ ][ ][ ]

1.15 Facility Sold -- If you sold this facility during the reporting year, provide the following information about the buyer:

CBI Name of Buyer [N][A][ ]

[ ] Mailing Address [ ]
Street

[ ]
City

[ ][ ] [ ][ ][ ][ ][ ]--[ ][ ][ ][ ]
State Zip

Employer ID Number .....[ ][ ][ ][ ][ ][ ][ ][ ]

Date of Purchase .....[ ][ ] [ ][ ] [ ][ ]
Mo. Day Year

Contact Person [ ]

Telephone Number .....[ ][ ][ ]-[ ][ ][ ]-[ ][ ][ ][ ]

[ ] Mark (X) this box if you attach a continuation sheet.

1.16 For each classification listed below, state the quantity of the listed substance that was manufactured, imported, or processed at your facility during the reporting year.

CBI
[ ]

Classification	Quantity (kg/yr)
Manufactured	N/A
Imported	N/A
Processed (include quantity repackaged)	1,840,971
Of that quantity manufactured or imported, report that quantity:	
In storage at the beginning of the reporting year	N/A
For on-site use or processing	N/A
For direct commercial distribution (including export)	N/A
In storage at the end of the reporting year	N/A
Of that quantity processed, report that quantity:	
In storage at the beginning of the reporting year	111,226
Processed as a reactant (chemical producer)	N/A
Processed as a formulation component (mixture producer)	N/A
Processed as an article component (article producer)	1,663,546
Repackaged (including export)	177,425
In storage at the end of the reporting year	194,723

[ ] Mark (X) this box if you attach a continuation sheet.

PART C IDENTIFICATION OF MIXTURES

1.17 Mixture -- If the listed substance on which you are required to report is a mixture or a component of a mixture, provide the following information for each component chemical. (If the mixture composition is variable, report an average percentage of each component chemical for all formulations.)

CBI

[ ]

Component Name	Supplier Name	Average % Composition by Weight (specify precision, e.g., 45% ± 0.5%)
N/A		
N/A		
N/A		
N/A		
N/A		
N/A		
	Total	100%

[ ] Mark (X) this box if you attach a continuation sheet.

2.04 State the quantity of the listed substance that your facility manufactured, imported, or processed during the 3 corporate fiscal years preceding the reporting year in descending order.

CBI

[ ] Year ending ..... [1]2] [8]7] (Mo. / Year)

Quantity manufactured ..... N/A kg

Quantity imported ..... N/A kg

Quantity processed ..... 2,260,009 kg

Year ending ..... [1]2] [8]6] (Mo. / Year)

Quantity manufactured ..... N/A kg

Quantity imported ..... N/A kg

Quantity processed ..... 1,701,689 kg

Year ending ..... [1]2] [8]5] (Mo. / Year)

Quantity manufactured ..... N/A kg

Quantity imported ..... N/A kg

Quantity processed ..... 1,725,328 kg

2.05 Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.

CBI

[ ]

Continuous process ..... N/A 1

Semicontinuous process ..... N/A 2

Batch process ..... N/A 3

[ ] Mark (X) this box if you attach a continuation sheet.

2.06 CBI Specify the manner in which you processed the listed substance. Circle all appropriate process types.

[ ]

Continuous process 1

Semicontinuous process 2

Batch process 3

2.07 CBI State your facility's name-plate capacity for manufacturing or processing the listed substance. (If you are a batch manufacturer or batch processor, do not answer this question.)

[ ]

Manufacturing capacity ..... _____ kg/yr

Processing capacity ..... U/K kg/yr

2.08 CBI If you intend to increase or decrease the quantity of the listed substance manufactured, imported, or processed at any time after your current corporate fiscal year, estimate the increase or decrease based upon the reporting year's production volume.

[ ]

	Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
Amount of increase			About the same
Amount of decrease			

[ ] Mark (X) this box if you attach a continuation sheet.

2.09 For the three largest volume manufacturing or processing process types involving the listed substance, specify the number of days you manufactured or processed the listed substance during the reporting year. Also specify the average number of hours per day each process type was operated. (If only one or two operations are involved, list those.)

CBI

[ ]

	Days/Year	Average Hours/Day
Process Type #1 (The process type involving the largest quantity of the listed substance.)		
Manufactured	N/A	N/A
Processed	245	1.52
Process Type #2 (The process type involving the 2nd largest quantity of the listed substance.)		
Manufactured	N/A	N/A
Processed	N/A	N/A
Process Type #3 (The process type involving the 3rd largest quantity of the listed substance.)		
Manufactured	N/A	N/A
Processed	N/A	N/A

N.R 2.10 State the maximum daily inventory and average monthly inventory of the listed substance that was stored on-site during the reporting year in the form of a bulk chemical.

CBI

[ ]

Maximum daily inventory ..... _____ kg

Average monthly inventory ..... _____ kg

[ ] Mark (X) this box if you attach a continuation sheet.

2.11 Related Product Types -- List any byproducts, coproducts, or impurities present with the listed substance in concentrations greater than 0.1 percent as it is manufactured, imported, or processed. The source of byproducts, coproducts, or impurities means the source from which the byproducts, coproducts, or impurities are made or introduced into the product (e.g., carryover from raw material, reaction product, etc.).

CBI

[ ]

CAS No.	Chemical Name	Byproduct, Coproduct or Impurity[1]	Concentration (%) (specify ± % precision)	Source of Byproducts, Coproducts, or Impurities
	U/K			

[1]Use the following codes to designate byproduct, coproduct, or impurity:

B = Byproduct
C = Coproduct
I = Impurity

[ ] Mark (X) this box if you attach a continuation sheet.

2.12 Existing Product Types -- List all existing product types which you manufactured, imported, or processed using the listed substance during the reporting year. List the quantity of listed substance you use for each product type as a percentage of the total volume of listed substance used during the reporting year. Also list the CBI quantity of listed substance used captively on-site as a percentage of the value [ ] listed under column b., and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)

a. Product Types[1]	b. % of Quantity Manufactured, Imported, or Processed	c. % of Quantity Used Captively On-Site	d. Type of End-Users[2]
B	100%	90.6%	I

[1]Use the following codes to designate product types:

A = Solvent
B = Synthetic reactant
C = Catalyst/Initiator/Accelerator/Sensitizer
D = Inhibitor/Stabilizer/Scavenger/Antioxidant
E = Analytical reagent
F = Chelator/Coagulant/Sequestrant
G = Cleanser/Detergent/Degreaser
H = Lubricant/Friction modifier/Antiwear agent
I = Surfactant/Emulsifier
J = Flame retardant
K = Coating/Binder/Adhesive and additives
L = Moldable/Castable/Rubber and additives
M = Plasticizer
N = Dye/Pigment/Colorant/Ink and additives
O = Photographic/Reprographic chemical and additives
P = Electrodeposition/Plating chemicals
Q = Fuel and fuel additives
R = Explosive chemicals and additives
S = Fragrance/Flavor chemicals
T = Pollution control chemicals
U = Functional fluids and additives
V = Metal alloy and additives
W = Rheological modifier
X = Other (specify) _____

[2]Use the following codes to designate the type of end-users:

I = Industrial
CM = Commercial
CS = Consumer
H = Other (specify) _____

[ ] Mark (X) this box if you attach a continuation sheet.

2.13 Expected Product Types -- Identify all product types which you expect to manufacture, import, or process using the listed substance at any time after your current corporate fiscal year. For each use, specify the quantity you expect to manufacture, import, or process for each use as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substance used captively on-site as a percentage of the value listed under column b., and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)

CBI

[ ]

a. Product Types[1]	b. % of Quantity Manufactured, Imported, or Processed	c. % of Quantity Used Captively On-Site	d. Type of End-Users[2]
B	100%	90%	I

[1]Use the following codes to designate product types:

A = Solvent
B = Synthetic reactant
C = Catalyst/Initiator/Accelerator/Sensitizer
D = Inhibitor/Stabilizer/Scavenger/Antioxidant
E = Analytical reagent
F = Chelator/Coagulant/Sequestrant
G = Cleanser/Detergent/Degreaser
H = Lubricant/Friction modifier/Antiwear agent
I = Surfactant/Emulsifier
J = Flame retardant
K = Coating/Binder/Adhesive and additives
L = Moldable/Castable/Rubber and additives
M = Plasticizer
N = Dye/Pigment/Colorant/Ink and additives
O = Photographic/Reprographic chemical and additives
P = Electrodeposition/Plating chemicals
Q = Fuel and fuel additives
R = Explosive chemicals and additives
S = Fragrance/Flavor chemicals
T = Pollution control chemicals
U = Functional fluids and additives
V = Metal alloy and additives
W = Rheological modifier
X = Other (specify) _____

[2]Use the following codes to designate the type of end-users:

I = Industrial
CM = Commercial
CS = Consumer
H = Other (specify) _____

[ ] Mark (X) this box if you attach a continuation sheet.

2.14 CBI [ ] Final Product -- Complete the following table for each type of final product manufactured, imported, or processed at your facility that contains the listed substance other than as an impurity.

a. Product Type[1]	b. Final Product's Physical Form[2]	c. Average % Composition of Listed Substance in Final Product	d. Type of End-Users[3]
N/A	N/A	N/A	N/A

[1]Use the following codes to designate product types:

A = Solvent
B = Synthetic reactant
C = Catalyst/Initiator/Accelerator/Sensitizer
D = Inhibitor/Stabilizer/Scavenger/Antioxidant
E = Analytical reagent
F = Chelator/Coagulant/Sequestrant
G = Cleanser/Detergent/Degreaser
H = Lubricant/Friction modifier/Antiwear agent
I = Surfactant/Emulsifier
J = Flame retardant
K = Coating/Binder/Adhesive and additives
L = Moldable/Castable/Rubber and additives
M = Plasticizer
N = Dye/Pigment/Colorant/Ink and additives
O = Photographic/Reprographic chemical and additives
P = Electrodeposition/Plating chemicals
Q = Fuel and fuel additives
R = Explosive chemicals and additives
S = Fragrance/Flavor chemicals
T = Pollution control chemicals
U = Functional fluids and additives
V = Metal alloy and additives
W = Rheological modifier
X = Other (specify) _____

[2]Use the following codes to designate the final product's physical form:

A = Gas
B = Liquid
C = Aqueous solution
D = Paste
E = Slurry
F1 = Powder
F2 = Crystalline solid
F3 = Granules
F4 = Other solid
G = Gel
H = Other (specify) _____

[3]Use the following codes to designate the type of end-users:

I = Industrial
CM = Commercial
CS = Consumer
H = Other (specify) _____

[ ] Mark (X) this box if you attach a continuation sheet.

2.15 Circle all applicable modes of transportation used to deliver bulk shipments of the
CBI listed substance to off-site customers.

[ ] Truck ..... (1)

Railcar 2

Barge, Vessel 3

Pipeline 4

Plane 5

Other (specify) _____ 6

2.16 Customer Use -- Estimate the quantity of the listed substance used by your customers or prepared by your customers during the reporting year for use under each category
CBI of end use listed (i-iv).

[ ]

Category of End Use

i. Industrial Products

Chemical or mixture	U/K	kg/yr
Article	U/K	kg/yr

ii. Commercial Products

Chemical or mixture	U/K	kg/yr
Article	U/K	kg/yr

iii. Consumer Products

Chemical or mixture	U/K	kg/yr
Article	U/K	kg/yr

iv. Other

Distribution (excluding export)	U/K	kg/yr
Export	U/K	kg/yr
Quantity of substance consumed as reactant	U/K	kg/yr
Unknown customer uses	177,425	kg/yr

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

PART A GENERAL DATA

3.01 Specify the quantity purchased and the average price paid for the listed substance for each major source of supply listed. Product trades are treated as purchases.
CBI The average price is the market value of the product that was traded for the listed substance.
[ ]

Source of Supply	Quantity (kg)	Average Price ($/kg)
The listed substance was manufactured on-site.	N/A	
The listed substance was transferred from a different company site.	N/A	
The listed substance was purchased directly from a manufacturer or importer.	1,755,686	2.09
The listed substance was purchased from a distributor or repackager.		
The listed substance was purchased from a mixture producer.		

3.02 Circle all applicable modes of transportation used to deliver the listed substance to
CBI your facility.
[ ]

(Truck) ..... (1)
Railcar 2
Barge, Vessel 3
Pipeline 4
Plane 5
Other (specify) _____ 6

[ ] Mark (X) this box if you attach a continuation sheet.

3.03 CBI

a. Circle all applicable containers used to transport the listed substance to your facility.

[ ]

Bags 1

Boxes 2

Free standing tank cylinders 3

Tank rail cars 4

Hopper cars 5

Tank trucks 6

Hopper trucks 7

Drums 8

Pipeline 9

Other (specify) _____ 10

b. If the listed substance is transported in pressurized tank cylinders, tank rail cars, or tank trucks, state the pressure of the tanks.

Tank cylinders ..... N/A mmHg

Tank rail cars ..... N/A mmHg

Tank trucks ..... 103.5 mmHg

[ ] Mark (X) this box if you attach a continuation sheet.

PART B RAW MATERIAL IN THE FORM OF A MIXTURE

3.04 If you obtain the listed substance in the form of a mixture, list the trade name(s) of the mixture, the name of its supplier(s) or manufacturer(s), an estimate of the CBI average percent composition by weight of the listed substance in the mixture, and the amount of mixture processed during the reporting year.

[ ]

Trade Name	Supplier or Manufacturer	Average % Composition by Weight (specify ± % precision)	Amount Processed (kg/yr)
N/A			

[ ] Mark (X) this box if you attach a continuation sheet.

PART C RAW MATERIAL VOLUME

3.05 CBI [ ] State the quantity of the listed substance used as a raw material during the reporting year in the form of a class I chemical, class II chemical, or polymer, and the percent composition, by weight, of the listed substance.

	Quantity Used (kg/yr)	% Composition by Weight of Listed Substance in Raw Material (specify ± % precision)
Class I chemical	1,663,545	100%
Class II chemical		
Polymer		

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 4 PHYSICAL/CHEMICAL PROPERTIES

General Instructions:

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other notice that addresses the information requested, you may submit a copy or reasonable facsimile in lieu of answering those questions which it addresses.

PART A PHYSICAL/CHEMICAL DATA SUMMARY

4.01 Specify the percent purity for the three major[1] technical grade(s) of the listed substance as it is manufactured, imported, or processed. Measure the purity of the CBI substance in the final product form for manufacturing activities, at the time you [ ] import the substance, or at the point you begin to process the substance.

	Manufacture	Import	Process
Technical grade #1	N/A % purity	N/A % purity	100 % purity
Technical grade #2	N/A % purity	N/A % purity	N/A % purity
Technical grade #3	N/A % purity	N/A % purity	N/A % purity

[1]Major = Greatest quantity of listed substance manufactured, imported or processed.

4.02 Submit your most recently updated Material Safety Data Sheet (MSDS) for the listed substance, and for every formulation containing the listed substance. If you possess an MSDS that you developed and an MSDS developed by a different source, submit your version. Indicate whether at least one MSDS has been submitted by circling the appropriate response.

(Yes) ..... (1)

No 2

Indicate whether the MSDS was developed by your company or by a different source.

Your company 1

(Another source) ..... (2)

[X] Mark (X) this box if you attach a continuation sheet.

MATERIAL SAFETY DATA SHEET

Mobay Corporation
A Bayer USA INC. COMPANY

Bayer

DIVISION ADDRESS

MOBAY CORPORATION
Polyurethane Division
Mobay Road
Pittsburgh, PA 15205-9741

ISSUE DATE 3/20/89
SUPERSEDES 1/2/89

TRANSPORTATION EMERGENCY: CALL CHEMTREC
TELEPHONE NO: 800-424-9300; DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO.:
(412) 923-1800

I. PRODUCT IDENTIFICATION

PRODUCT NAME.....: Mondur TD-80 (All Grades)
PRODUCT CODE NUMBER.....: E-002
CHEMICAL FAMILY.....: Aromatic Isocyanate
CHEMICAL NAME.....: Toluene Diisocyanate (TDI)
SYNONYMS.....: Benzene, 1,3-diisocyanato methyl-
CAS NUMBER.....: 26471-62-5
T.S.C.A. STATUS.....: This product is listed on the TSCA Inventory.
OSHA HAZARD COMMUNICATION STATUS.....: This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.
CHEMICAL FORMULA.....: $C_9H_6N_2O_2$

II. HAZARDOUS INGREDIENTS

COMPONENTS:	%:	OSHA-PEL	ACGIH-TLV
2,4-Toluene Diisocyanate* (TDI) CAS# 584-84-9	80	0.02 ppm STEL 0.005 ppm 8HR TWA	0.005 ppm TWA 0.02 ppm STEL
2,6-Toluene Diisocyanate* (TDI) CAS# 91-08-7	20	Not Established	Not Established

*For Section 302 and 313 SARA information refer to Page 6, Section IX, SARA.

III. PHYSICAL DATA

APPEARANCE.....: Liquid
COLOR.....: Water white to pale yellow
ODOR.....: Sharp, pungent
ODOR THRESHOLD.....: Greater than TLV of 0.005 ppm
MOLECULAR WEIGHT.....: 174
MELT POINT/FREEZE POINT...: Approx. 55°F (13°C) for TDI
BOILING POINT.....: Approx. 484°F (251°C) for TDI
VAPOR PRESSURE.....: Approx. 0.025 mmHg @ 77°F (25°C) for TDI
VAPOR DENSITY (AIR=1).....: 6.0 for TDI
pH.....: Not Applicable
SPECIFIC GRAVITY.....: 1.22 @ 77°F (25°C)
BULK DENSITY.....: 10.18 lbs/gal
SOLUBILITY IN WATER.....: Not Soluble. Reacts slowly with water at normal room temperature to liberate CO_2 gas.
% VOLATILE BY VOLUME.....: Negligible

IV. FIRE & EXPLOSION DATA

FLASH POINT $^{o}F(^{o}C)$.....: $260^{o}F$ ($127^{o}C$) Pensky-Martens Closed Cup
FLAMMABLE LIMITS -
Lel.....: 0.9%
Uel.....: 9.5%
EXTINGUISHING MEDIA.....: Dry chemical (e.g. monoammonium phosphate, potassium sulfate, and potassium chloride), carbon dioxide, high expansion (proteinic) chemical foam, water spray for large fires. Caution: Reaction between water or foam and hot TDI can be vigorous.
SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than $350^{o}F$ ($177^{o}C$) TDI forms carbodiimides with the release of CO_2 which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

V. HUMAN HEALTH DATA

PRIMARY ROUTE(S) OF ENTRY.....: Inhalation. Skin contact from liquid, vapors or aerosols.
EFFECTS AND SYMPTOMS OF OVEREXPOSURE
INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

V. HUMAN HEALTH DATA (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None Found

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

CARCINOGENICITY.....: No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

NTP.....: The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC.....: IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to humans (IARC Monograph 39).

OSHA.....: Not listed.

EXPOSURE LIMITS

OSHA PEL.....: 0.02 ppm STEL/0.005 ppm 8HR TWA for 2,4'-TDI
ACGIH TLV.....: 0.005 ppm TWA/0.02 ppm STEL

VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT.....: Flush with copious amounts of water, preferably lukewarm for at least 15 minutes holding eyelids open all the time. Refer individual to physician or an ophthalmologist for immediate follow-up.

VI. EMERGENCY & FIRST AID PROCEDURE (Continued)

SKIN CONTACT.....: Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water for at least 15 minutes. Tincture of green soap and water is also effective in removing isocyanates. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed.
INHALATION.....: Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician.
INGESTION.....: Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician.
NOTE TO PHYSICIAN.....: Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION.....: Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator.
SKIN PROTECTION.....: Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum.
RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

VII. EMPLOYEE PROTECTION RECOMMENDATIONS (Continued)

VENTILATION.....: Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING.....: TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be permitted.

OTHER.....: Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY.....: Stable under normal conditions.

POLYMERIZATION.....: May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY (MATERIALS TO AVOID)....: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO_2 and insoluble ureas.

HAZARDOUS DECOMPOSITION PRODUCTS.....: By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

IX. SPILL OR LEAK PROCEDURES (Continued)

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO_2 escape.
Clean-up: Decontaminate floor with decontamination solution letting stand for at least 15 minutes.
CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI
WASTE DISPOSAL METHOD.....: Follow all federal, state or local regulations. TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic.
RCRA STATUS.....: TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA.
SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III:
Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 80%
2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 20%

Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 80%
2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 20%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE (MIN./MAX.).....: $70^{o}F$ ($21^{o}C$)/$90^{o}F$ ($32^{o}C$)
AVERAGE SHELF LIFE.....: 12 months
SPECIAL SENSITIVITY (HEAT, LIGHT, MOISTURE).: If container is exposed to high heat, $375^{o}F$ ($177^{o}C$) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO_2 gas. This gas can cause sealed containers to expand and possibly rupture.
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

XI. SHIPPING DATA

D.O.T. SHIPPING NAME.....: Toluene Diisocyanate
TECHNICAL SHIPPING NAME...: Toluene Diisocyanate (TDI)
D.O.T. HAZARD CLASS.....: Poison B
UN/NA NO.....: UN 2078
PRODUCT RQ.....: 100 pounds
D.O.T. LABELS.....: Poison
D.O.T. PLACARDS.....: Poison
FRT. CLASS BULK.....: Toluene Diisocyanate
FRT. CLASS PKG.....: Chemicals, NOI (Toluene Diisocyanate) NMFC 60000
PRODUCT LABEL.....: Mondur TD-80 Product Label

XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50.....: Range of 4130-6170 mg/kg (Rats and Mice)
DERMAL, LD50.....: Greater than 10,000 mg/kg (Rabbits)
INHALATION, LC50.(4 hr).: Range of 16-50 ppm (Rat), 10 ppm (Mouse), 11 ppm (Rabbit), 13 ppm (Guinea Pig).
EYE EFFECTS.....: Severe eye irritant capable of inducing corneal opacity.
SKIN EFFECTS.....: Moderate skin irritant. Primary dermal irritation score: 4.12/8.0 (Draize). However, repeated or prolonged contact may culminate in severe skin irritation and/or corrosion.
SENSITIZATION.....: Skin sensitizer in guinea pigs. One study using guinea pigs reported that repeated skin contact with TDI caused respiratory sensitization. Although poorly defined in experimental animal models, TDI is known to be a pulmonary sensitizer in humans. In addition, there is some evidence that cross-sensitization between different types of diisocyanates may occur.

SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as 0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY.....: The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered.

XII. ANIMAL TOXICITY DATA (Continued)

MUTAGENICITY.....: TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus tests using rats and mice.

TERATOGENICITY.....: Rats were exposed to an 80:20 mixture of 2,4- and 2,6- toluene diisocyanate vapor at analytical concentrations of 0.021, 0.12 and 0.48 ppm. Minimal fetotoxicity was observed at a maternally toxic concentrations of 0.48 ppm. The NOEL for maternal and developmental toxicity was 0.12 ppm. No embryotoxicity or teratogenicity was observed.

AQUATIC TOXICITY.....: LC_{50} - 96 hr (static): 165 mg/liter (Fathead minnow)
LC_{50} - 96 hr (static): Greater than 508 mg/liter (Grass shrimp)
LC_{50} - 24 hr (static): Greater than 500 mg/liter (Daphnia magna)

XIII. APPROVALS

REASON FOR ISSUE.....: Revising TLV in Sections II and V
PREPARED BY.....: G. L. Copeland
APPROVED BY.....: J. H. Chapman
TITLE.....: Manager, Product Safety - Polyurethane & Coatings

MATERIAL SAFETY DATA SHEET

BASF Corporation Chemicals Division
100 Cherry Hill Road, Parsippany, New Jersey 07054, (201) 316-3000

BASF

HMIS: H4 F1 R1

PRODUCT NUMBER: 585621 LUPRANATE* T80-Type 1

SECTION I

*Registered Trademark

TRADE NAME:	LUPRANATE* T80-Type 1
CHEMICAL NAME:	Toluene Diisocyanate
SYNONYMS:	TDI; Tolylene Diisocyanate
FORMULA:	$CH_3C_6H_3(NCO)_2$
CHEMICAL FAMILY:	Aromatic Isocyanates
MOL. WGT.:	174.16

SECTION II - INGREDIENTS

COMPONENT	CAS NO.	%	PEL/TLV - SOURCE
LUPRANATE* T80-Type 1 Contains:		100	Not established
2,4 Toluene Diisocyanate	584-84-9	80	0.005 ppm, ACGIH 0.02 ppm STEL, ACGIH 0.02 ppm Ceiling, OSHA
2,6 Toluene Diisocyanate	91-08-7	20	
SARA Title III Sect. 313: Listed. All components are in TSCA inventory.			

SECTION III - PHYSICAL DATA

BOILING/MELTING POINT @760 mm Hg: 484°F/ N/A	pH: N/A
VAPOR PRESSURE mm Hg @20 C: 0.025	Vapor Density (Air=1): 6.0
SPECIFIC GRAVITY OR BULK DENSITY: 1.22	Freezing Point: 51.8-53.6°F
SOLUBILITY IN WATER: Water reacts	
APPEARANCE: Colorless liquid	ODOR: Pungent INTENSITY: Strong

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (TEST METHOD): 270°F TAG Open Cup	AUTOIGNITION TEMP: >620°F
FLAMMABILITY LIMITS IN AIR (% BY VOL) LOWER: 0.9%	UPPER: 9.5%
EXTINGUISHING MEDIUM	Use water fog, foam or CO2 extinguishing media.
SPECIAL FIREFIGHTING PROCEDURES	Personnel engaged in fighting isocyanate fires must be protected against nitrogen dioxide fumes as well as isocyanate vapors. Firefighters must wear self-contained breathing apparatus and turnout gear.
UNUSUAL FIRE AND EXPLOSION HAZARDS	Avoid water contamination in closed containers or confined areas; carbon dioxide gas is generated.

EMERGENCY TELEPHONE NUMBER

CHEMTREC 800-424-9300 201-316-3000

THIS NUMBER IS AVAILABLE DAYS, NIGHTS, WEEKENDS, AND HOLIDAYS

SECTION V - HEALTH DATA

TOXICOLOGICAL TEST DATA:	RESULT:
LUPRANATE® T80-Type 1	
2,4 Toluene Diisocyanate	Severe eye and skin irritant, sensitizer
Rat, Oral LD50	5.8 g/kg.
Mouse, Inhalation LC50	10 ppm/4H

EFFECTS OF OVEREXPOSURE:

The primary routes of exposure to this material are eye or skin contact, and inhalation.
Inhalation of the vapors causes severe irritation to lungs, and pulmonary edema can occur after a serious vapor exposure. Liquid contact causes serious skin and eye burns. Pulmonary sensitization can occur in some individuals leading to asthma-type spasms of the bronchial tubes and difficulty in breathing. Preclude from exposure those individuals having a history of respiratory illness, asthmatic conditions, eye damage or TDI sensitization. Recent studies indicate that overexposure may be associated with chronic lung impairment. In a National Toxicology Program (NTP) study, TDI was carcinogenic when given orally to rats and mice at maximum tolerated doses. TDI was not carcinogenic to rats in a two-year inhalation study. Based on the results of the oral study, TDI was included in the NTP Annual Report on Carcinogens.

FIRST AID PROCEDURES:

Existing medical conditions aggravated by exposure to this material:
Pulmonary disorders.

Eyes-Immediately wash eyes with running water for 15 minutes. Get immediate medical attention.
Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.
Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.
Inhalation-Move to fresh air. Aid in breathing, if necessary, and get immediate medical attention.

SECTION VI - REACTIVITY DATA

STABILITY:	Stable.
CONDITIONS TO AVOID:	Avoid temperatures >40°C for extended periods of time.
CHEMICAL INCOMPATIBILITY:	Water, basic compounds, alcohols, acids, amines.
HAZARDOUS DECOMPOSITION PRODUCTS:	TDI vapors, NOx, CO and HCN.
HAZARDOUS POLYMERIZATION:	May occur.
CONDITIONS TO AVOID:	Avoid contamination with moisture and other products that react with isocyanates.
CORROSIVE TO METAL:	No
OXIDIZER:	No

SECTION VII - SPECIAL PROTECTION

RESPIRATORY PROTECTION:
NIOSH/MSHA approved respiratory equipment for transfer operations or escape. Self-contained breathing apparatus if the P.E.L. is exceeded, or in confined areas or if a leak occurs.

EYE PROTECTION: Wear fitted goggles or face shield and safety glasses.

PROTECTIVE CLOTHING: Rubber gloves, coveralls, boots and rubber apron which must be cleaned after each use. Hardhat for head protection.

VENTILATION: Use local exhaust wherever vapors are generated.

OTHER: Maintain work area below P.E.L. Vented vapors should be scrubbed through carbon filters or other similarly effective medias.

PRODUCT NUMBER: 585621 LUPRANATE* T80-Type 1

SECTION VIII - ENVIRONMENTAL DATA

ENVIRONMENTAL TOXICITY DATA:

Aquatic toxicity rating: TLm 96: 10 ppm - 1 ppm.

SPILL AND LEAK PROCEDURES:

LUPRANATE* T80 is a RCRA-regulated product. Wear protective clothing, evacuate all not involved in the cleanup. For minor spills, absorb with absorbent and containerize into open top drums. Decontaminate spill area with a mixture of 90% water, 8% concentrated ammonia and 2% detergent.

HAZARDOUS SUBSTANCE SUPERFUND: Yes RQ (lbs): 100

WASTE DISPOSAL METHOD:

Dispose of waste in a RCRA-permitted facility.
Incinerate or landfill in a RCRA-permitted facility.

HAZARDOUS WASTE 40CFR261: Yes HAZARDOUS WASTE NUMBER: U 223

CONTAINER DISPOSAL:

Containers should be neutralized with liquid decontaminant. Empty containers, containing less than 1" of residue, may be landfilled. If containers are not empty, they must be disposed as a hazardous waste in a RCRA-licensed facility.

SECTION IX - SHIPPING DATA

D.O.T. PROPER SHIPPING NAME (49CFR172.101-102)	HAZARDOUS SUBSTANCE (49CFR CERCLA LIST)
Toluene Diisocyanate	Yes
	REPORTABLE QUANTITY (RQ) 100 lb

D.O.T. HAZARD CLASSIFICATION (CFR172.101-102) PRIMARY	SECONDARY
Poison B	

D.O.T. LABELS REQUIRED (49CFR172.101-102)	D.O.T. PLACARDS REQUIRED (CFR172.504)	POISON CONSTITUENT (49CFR172.203(K))
Poison	BULK ONLY Poison-2078	TDI

BILL OF LADING DESCRIPTION

Toluene Diisocyanate-Poison B-UN 2078 RQ 100 lbs.
*** Placarded: POISON ***

CC NO. 190	UN/NA CODE 2078

DATE PREPARED: 4 / 17 / 86 UPDATED: 5 / 16 / 88

SECTION X - PRODUCT LABEL

LUPRANATE* T80-Type 1

DANGER: POISON
HARMFUL IF INHALED.
CONTACT WITH EYES AND SKIN RESULTS IN SERIOUS BURNS. INHALATION OF VAPORS CAUSES SEVERE IRRITATION TO LUNGS. PULMONARY EDEMA MAY OCCUR. PULMONARY SENSITIZATION CAN OCCUR IN SOME INDIVIDUALS, LEADING TO ASTHMA-TYPE SPASMS OF THE BRONCHIAL TUBES AND DIFFICULTY IN BREATHING. INDIVIDUALS WITH A HISTORY OF RESPIRATORY ILLNESS, ASTHMATIC CONDITIONS, EYE DAMAGE OR TDI SENSITIZATION SHOULD NOT BE EXPOSED TO THIS PRODUCT.
IN AN NTP STUDY, TDI WAS CARCINOGENIC TO RODENTS GIVEN HIGH ORAL DOSES AND IS INCLUDED IN THE NTP ANNUAL REPORT ON CARCINOGENS. TDI WAS NOT CARCINOGENIC TO RATS IN A TWO-YEAR INHALATION STUDY.

Use with local exhaust. Wear an approved respirator or self-contained breathing apparatus, fitted goggles or face shield and safety glasses, rubber gloves, coveralls, boots, apron and other protective clothing as necessary to prevent contact.

FIRST AID:
Eyes-Immediately wash eyes with running water for 15 minutes. Get immediate medical attention.
Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.
Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.
Inhalation-Move to fresh air. Aid in breathing, if necessary, and get immediate medical attention.

HANDLING AND STORAGE: Keep containers closed and store in a well-ventilated place. Outage of container should be filled with dry inert gas at atmospheric pressure to avoid reaction with moisture. Contamination by moisture or basic compounds can cause dangerous pressure buildup in closed container. Store Store above 60 F to prevent freezing and isomer separation. If solidified, do not exceed 95 F while thawing to prevent discoloration. Mix before using.

IN CASE OF SPILLS OR LEAKS: Material is a RCRA-regulated product. Spills should be contained, absorbed and placed in suitable containers for disposal in a RCRA-licensed facility.

IN CASE OF FIRE: Use water fog, foam or CO2 extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear for protection against TDI vapors and toxic decomposition products.

EMPTY CONTAINERS: All labeled precautions must be observed when handling, storing and transporting empty containers due to product residues. Do not reuse this container unless it is professionally cleaned and reconditioned.

DISPOSAL: Spilled material, unused contents and empty containers must be disposed of in accordance with local, state and federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.

IN CASE OF CHEMICAL EMERGENCY: Call CHEMTREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents 800-424-9300.

ATTENTION: This product is sold solely for use by industrial institutions. Refer to our Technical Bulletin and Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

FOR INDUSTRY USE ONLY.
CAS No.: 584-84-9; 91-08-7.
Proper Shipping Name: Toluene Diisocyanate, Poison B - UN 2078 RQ
Made in USA.
Polymers
0488

4.03 Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.

Yes 1

(No) ..... (2)

4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

CBI

[ ]

	Physical State				
Activity	Solid	Slurry	Liquid	Liquified Gas	Gas
Manufacture	1	2	3	4	5
Import	1	2	3	4	5
Process	1	2	(3)	4	5
Store	1	2	(3)	4	5
Dispose	1	2	3	4	5
Transport	1	2	(3)	4	5

[ ] Mark (X) this box if you attach a continuation sheet.

MATERIAL SAFETY DATA SHEET

Mobay Corporation
A Bayer USA INC COMPANY

Bayer

DIVISION ADDRESS

MOBAY CORPORATION
Polyurethane Division
Mobay Road
Pittsburgh, PA 15205-9741

ISSUE DATE 3/20/89
SUPERSEDES 1/2/89

TRANSPORTATION EMERGENCY: CALL CHEMTREC
TELEPHONE NO: 800-424-9300; DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO.:
(412) 923-1800

I. PRODUCT IDENTIFICATION

PRODUCT NAME.....: Mondur TD-80 (All Grades)
PRODUCT CODE NUMBER.....: E-002
CHEMICAL FAMILY.....: Aromatic Isocyanate
CHEMICAL NAME.....: Toluene Diisocyanate (TDI)
SYNONYMS.....: Benzene, 1,3-diisocyanato methyl-
CAS NUMBER.....: 26471-62-5
T.S.C.A. STATUS.....: This product is listed on the TSCA Inventory.
OSHA HAZARD COMMUNICATION STATUS.....: This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.
CHEMICAL FORMULA.....: $C_9H_6N_2O_2$

II. HAZARDOUS INGREDIENTS

COMPONENTS:	%:	OSHA-PEL	ACGIH-TLV
2,4-Toluene Diisocyanate* (TDI) CAS# 584-84-9	80	0.02 ppm STEL 0.005 ppm 8HR TWA	0.005 ppm TWA 0.02 ppm STEL
2,6-Toluene Diisocyanate* (TDI) CAS# 91-08-7	20	Not Established	Not Established

*For Section 302 and 313 SARA information refer to Page 6, Section IX, SARA.

III. PHYSICAL DATA

APPEARANCE.....: Liquid
COLOR.....: Water white to pale yellow
ODOR.....: Sharp, pungent
ODOR THRESHOLD.....: Greater than TLV of 0.005 ppm
MOLECULAR WEIGHT.....: 174
MELT POINT/FREEZE POINT...: Approx. 55°F (13°C) for TDI
BOILING POINT.....: Approx. 484°F (251°C) for TDI
VAPOR PRESSURE.....: Approx. 0.025 mmHg @ 77°F (25°C) for TDI
VAPOR DENSITY (AIR=1).....: 6.0 for TDI
pH.....: Not Applicable
SPECIFIC GRAVITY.....: 1.22 @ 77°F (25°C)
BULK DENSITY.....: 10.18 lbs/gal
SOLUBILITY IN WATER.....: Not Soluble. Reacts slowly with water at normal room temperature to liberate CO_2 gas.
% VOLATILE BY VOLUME.....: Negligible

IV. FIRE & EXPLOSION DATA

FLASH POINT $^{o}F(^{o}C)$.....: $260^{o}F$ ($127^{o}C$) Pensky-Martens Closed Cup
FLAMMABLE LIMITS -
Lel.....: 0.9%
Uel.....: 9.5%
EXTINGUISHING MEDIA.....: Dry chemical (e.g. monoammonium phosphate, potassium sulfate, and potassium chloride), carbon dioxide, high expansion (proteinic) chemical foam, water spray for large fires. Caution: Reaction between water or foam and hot TDI can be vigorous.
SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than $350^{o}F$ ($177^{o}C$) TDI forms carbodiimides with the release of CO_2 which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

V. HUMAN HEALTH DATA

PRIMARY ROUTE(S) OF ENTRY.....: Inhalation. Skin contact from liquid, vapors or aerosols.

EFFECTS AND SYMPTOMS OF OVEREXPOSURE

INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

V. HUMAN HEALTH DATA (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None Found

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

CARCINOGENICITY.....: No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

NTP.....: The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC.....: IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to humans (IARC Monograph 39).

OSHA.....: Not listed.

EXPOSURE LIMITS

OSHA PEL.....: 0.02 ppm STEL/0.005 ppm 8HR TWA for 2,4'-TDI
ACGIH TLV.....: 0.005 ppm TWA/0.02 ppm STEL

VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT.....: Flush with copious amounts of water, preferably lukewarm for at least 15 minutes holding eyelids open all the time. Refer individual to physician or an ophthalmologist for immediate follow-up.

VI. EMERGENCY & FIRST AID PROCEDURE (Continued)

SKIN CONTACT.....: Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water for at least 15 minutes. Tincture of green soap and water is also effective in removing isocyanates. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed.
INHALATION.....: Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician.
INGESTION.....: Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician.
NOTE TO PHYSICIAN.....: Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION.....: Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator.
SKIN PROTECTION.....: Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum.
RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

VII. EMPLOYEE PROTECTION RECOMMENDATIONS (Continued)

VENTILATION.....: Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING.....: TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be permitted.

OTHER.....: Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY.....: Stable under normal conditions.

POLYMERIZATION.....: May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY (MATERIALS TO AVOID)....: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO_2 and insoluble ureas.

HAZARDOUS DECOMPOSITION PRODUCTS.....: By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

IX. SPILL OR LEAK PROCEDURES (Continued)

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO_2 escape.

Clean-up: Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI

WASTE DISPOSAL METHOD.....: Follow all federal, state or local regulations. TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic.

RCRA STATUS.....: TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III:

Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 80%
2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 20%

Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 80%
2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 20%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE (MIN./MAX.).....: $70^{o}F$ ($21^{o}C$)/$90^{o}F$ ($32^{o}C$)

AVERAGE SHELF LIFE.....: 12 months

SPECIAL SENSITIVITY (HEAT, LIGHT, MOISTURE).: If container is exposed to high heat, $375^{o}F$ ($177^{o}C$) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO_2 gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

XI. SHIPPING DATA

D.O.T. SHIPPING NAME.....: Toluene Diisocyanate
TECHNICAL SHIPPING NAME...: Toluene Diisocyanate (TDI)
D.O.T. HAZARD CLASS.....: Poison B
UN/NA NO.....: UN 2078
PRODUCT RQ.....: 100 pounds
D.O.T. LABELS.....: Poison
D.O.T. PLACARDS.....: Poison
FRT. CLASS BULK.....: Toluene Diisocyanate
FRT. CLASS PKG.....: Chemicals, NOI (Toluene Diisocyanate) NMFC 60000
PRODUCT LABEL.....: Mondur TD-80 Product Label

XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50.....: Range of 4130-6170 mg/kg (Rats and Mice)
DERMAL, LD50.....: Greater than 10,000 mg/kg (Rabbits)
INHALATION, LC50.(4 hr).: Range of 16-50 ppm (Rat), 10 ppm (Mouse), 11 ppm (Rabbit), 13 ppm (Guinea Pig).
EYE EFFECTS.....: Severe eye irritant capable of inducing corneal opacity.
SKIN EFFECTS.....: Moderate skin irritant. Primary dermal irritation score: 4.12/8.0 (Draize). However, repeated or prolonged contact may culminate in severe skin irritation and/or corrosion.
SENSITIZATION.....: Skin sensitizer in guinea pigs. One study using guinea pigs reported that repeated skin contact with TDI caused respiratory sensitization. Although poorly defined in experimental animal models, TDI is known to be a pulmonary sensitizer in humans. In addition, there is some evidence that cross-sensitization between different types of diisocyanates may occur.

SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as 0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY.....: The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered.

XII. ANIMAL TOXICITY DATA (Continued)

MUTAGENICITY.....: TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus tests using rats and mice.

TERATOGENICITY.....: Rats were exposed to an 80:20 mixture of 2,4- and 2,6- toluene diisocyanate vapor at analytical concentrations of 0.021, 0.12 and 0.48 ppm. Minimal fetotoxicity was observed at a maternally toxic concentrations of 0.48 ppm. The NOEL for maternal and developmental toxicity was 0.12 ppm. No embryotoxicity or teratogenicity was observed.

AQUATIC TOXICITY.....: LC_{50} - 96 hr (static): 165 mg/liter (Fathead minnow)

LC_{50} - 96 hr (static): Greater than 508 mg/liter (Grass shrimp)

LC_{50} - 24 hr (static): Greater than 500 mg/liter (Daphnia magna)

XIII. APPROVALS

REASON FOR ISSUE.....: Revising TLV in Sections II and V
PREPARED BY.....: G. L. Copeland
APPROVED BY.....: J. H. Chapman
TITLE.....: Manager, Product Safety - Polyurethane & Coatings

MATERIAL SAFETY DATA SHEET

BASF Corporation Chemicals Division
100 Cherry Hill Road, Parsippany, New Jersey 07054, (201) 316-3000

BASF

HMIS: H4 F1 R1

PRODUCT NUMBER: 585621 LUPRANATE* T80-Type 1

SECTION I

*Registered Trademark

TRADE NAME: LUPRANATE* T80-Type 1

CHEMICAL NAME: Toluene Diisocyanate

SYNONYMS: TDI; Tolylene Diisocyanate

FORMULA: $CH_3C_6H_3(NCO)_2$

CHEMICAL FAMILY: Aromatic Isocyanates

MOL. WGT.: 174.16

SECTION II - INGREDIENTS

COMPONENT	CAS NO.	%	PEL/TLV - SOURCE
LUPRANATE* T80-Type 1 Contains:		100	Not established
2,4 Toluene Diisocyanate	584-84-9	80	0.005 ppm, ACGIH 0.02 ppm STEL, ACGIH 0.02 ppm Ceiling, OSHA
2,6 Toluene Diisocyanate	91-08-7	20	

SARA Title III Sect. 313: Listed.
All components are in TSCA inventory.

SECTION III - PHYSICAL DATA

BOILING/MELTING POINT @760 mm Hg: 484°F/ N/A	pH: N/A
VAPOR PRESSURE mm Hg @20 C: 0.025	Vapor Density (Air=1): 6.0
SPECIFIC GRAVITY OR BULK DENSITY: 1.22	Freezing Point: 51.8-53.6°F
SOLUBILITY IN WATER: Water reacts	

APPEARANCE: Colorless liquid ODOR: Pungent INTENSITY: Strong

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (TEST METHOD): 270°F TAG Open Cup	AUTOIGNITION TEMP: >620°F

FLAMMABILITY LIMITS IN AIR (% BY VOL) LOWER: 0.9% UPPER: 9.5%

EXTINGUISHING MEDIUM	Use water fog, foam or CO2 extinguishing media.
SPECIAL FIREFIGHTING PROCEDURES	Personnel engaged in fighting isocyanate fires must be protected against nitrogen dioxide fumes as well as isocyanate vapors. Firefighters must wear self-contained breathing apparatus and turnout gear.
UNUSUAL FIRE AND EXPLOSION HAZARDS	Avoid water contamination in closed containers or confined areas; carbon dioxide gas is generated.

EMERGENCY TELEPHONE NUMBER

CHEMTREC 800-424-9300 201-316-3000

THIS NUMBER IS AVAILABLE DAYS, NIGHTS, WEEKENDS, AND HOLIDAYS

SECTION V - HEALTH DATA

TOXICOLOGICAL TEST DATA:	RESULT:
LUPRANATE* T80-Type 1	
2,4 Toluene Diisocyanate	Severe eye and skin irritant, sensitizer
Rat, Oral LD50	5.8 g/kg.
Mouse, Inhalation LC50	10 ppm/4H

EFFECTS OF OVEREXPOSURE:

The primary routes of exposure to this material are eye or skin contact, and inhalation.
Inhalation of the vapors causes severe irritation to lungs, and pulmonary edema can occur after a serious vapor exposure. Liquid contact causes serious skin and eye burns. Pulmonary sensitization can occur in some individuals leading to asthma-type spasms of the bronchial tubes and difficulty in breathing. Preclude from exposure those individuals having a history of respiratory illness, asthmatic conditions, eye damage or TDI sensitization. Recent studies indicate that overexposure may be associated with chronic lung impairment. In a National Toxicology Program (NTP) study, TDI was carcinogenic when given orally to rats and mice at maximum tolerated doses. TDI was not carcinogenic to rats in a two-year inhalation study. Based on the results of the oral study, TDI was included in the NTP Annual Report on Carcinogens.

FIRST AID PROCEDURES:

Existing medical conditions aggravated by exposure to this material:
Pulmonary disorders.

Eyes-Immediately wash eyes with running water for 15 minutes. Get immediate medical attention.
Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.
Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.
Inhalation-Move to fresh air. Aid in breathing, if necessary, and get immediate medical attention.

SECTION VI - REACTIVITY DATA

STABILITY: Stable.
CONDITIONS TO AVOID: Avoid temperatures >40°C for extended periods of time.

CHEMICAL INCOMPATIBILITY: Water, basic compounds, alcohols, acids, amines.

HAZARDOUS DECOMPOSITION PRODUCTS: TDI vapors, NOx, CO and HCN.

HAZARDOUS POLYMERIZATION: May occur.
CONDITIONS TO AVOID: Avoid contamination with moisture and other products that react with isocyanates.

CORROSIVE TO METAL: No | **OXIDIZER:** No

SECTION VII - SPECIAL PROTECTION

RESPIRATORY PROTECTION:
NIOSH/MSHA approved respiratory equipment for transfer operations or escape. Self-contained breathing apparatus if the P.E.L. is exceeded, or in confined areas or if a leak occurs.

EYE PROTECTION: Wear fitted goggles or face shield and safety glasses.

PROTECTIVE CLOTHING: Rubber gloves, coveralls, boots and rubber apron which must be cleaned after each use. Hardhat for head protection.

VENTILATION: Use local exhaust wherever vapors are generated.

OTHER: Maintain work area below P.E.L. Vented vapors should be scrubbed through carbon filters or other similarly effective medias.

PRODUCT NUMBER: 585621 LUPRANATE* T80-Type 1

SECTION VIII - ENVIRONMENTAL DATA

ENVIRONMENTAL TOXICITY DATA:

Aquatic toxicity rating: TLm 96: 10 ppm - 1 ppm.

SPILL AND LEAK PROCEDURES:

LUPRANATE* T80 is a RCRA-regulated product. Wear protective clothing, evacuate all not involved in the cleanup. For minor spills, absorb with absorbent and containerize into open top drums. Decontaminate spill area with a mixture of 90% water, 8% concentrated ammonia and 2% detergent.

HAZARDOUS SUBSTANCE SUPERFUND: Yes RQ (lbs): 100

WASTE DISPOSAL METHOD:

Dispose of waste in a RCRA-permitted facility.
Incinerate or landfill in a RCRA-permitted facility.

HAZARDOUS WASTE 40CFR261: Yes HAZARDOUS WASTE NUMBER: U 223

CONTAINER DISPOSAL:

Containers should be neutralized with liquid decontaminant. Empty containers, containing less than 1" of residue, may be landfilled. If containers are not empty, they must be disposed as a hazardous waste in a RCRA-licensed facility.

SECTION IX - SHIPPING DATA

D.O.T. PROPER SHIPPING NAME (49CFR172.101-102)	HAZARDOUS SUBSTANCE (49CFR CERCLA LIST)
Toluene Diisocyanate	Yes
	REPORTABLE QUANTITY (RQ) 100 lb

D.O.T. HAZARD CLASSIFICATION (CFR172.101-102) PRIMARY	SECONDARY
Poison B	

D.O.T. LABELS REQUIRED (49CFR172.101-102)	D.O.T. PLACARDS REQUIRED (CFR172.504)	POISON CONSTITUENT (49CFR172.203(K))
Poison	BULK ONLY Poison-2078	TDI

BILL OF LADING DESCRIPTION

Toluene Diisocyanate-Poison B-UN 2078 RQ 100 lbs.
*** Placarded: POISON ***

CC NO. 190	UN/NA CODE 2078

DATE PREPARED: 4 / 17 / 88 UPDATED: 5 / 16 / 88

SECTION X - PRODUCT LABEL

LUPRANATE* T80-Type 1

DANGER: POISON
HARMFUL IF INHALED.
CONTACT WITH EYES AND SKIN RESULTS IN SERIOUS BURNS. INHALATION OF VAPORS CAUSES SEVERE IRRITATION TO LUNGS. PULMONARY EDEMA MAY OCCUR. PULMONARY SENSITIZATION CAN OCCUR IN SOME INDIVIDUALS, LEADING TO ASTHMA-TYPE SPASMS OF THE BRONCHIAL TUBES AND DIFFICULTY IN BREATHING. INDIVIDUALS WITH A HISTORY OF RESPIRATORY ILLNESS, ASTHMATIC CONDITIONS, EYE DAMAGE OR TDI SENSITIZATION SHOULD NOT BE EXPOSED TO THIS PRODUCT.
IN AN NTP STUDY, TDI WAS CARCINOGENIC TO RODENTS GIVEN HIGH ORAL DOSES AND IS INCLUDED IN THE NTP ANNUAL REPORT ON CARCINOGENS. TDI WAS NOT CARCINOGENIC TO RATS IN A TWO-YEAR INHALATION STUDY.

Use with local exhaust. Wear an approved respirator or self-contained breathing apparatus, fitted goggles or face shield and safety glasses, rubber gloves, coveralls, boots, apron and other protective clothing as necessary to prevent contact.

FIRST AID:
Eyes-Immediately wash eyes with running water for 15 minutes. Get immediate medical attention.
Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.
Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.
Inhalation-Move to fresh air. Aid in breathing, if necessary, and get immediate medical attention.

HANDLING AND STORAGE: Keep containers closed and store in a well-ventilated place. Outage of container should be filled with dry inert gas at atmospheric pressure to avoid reaction with moisture. Contamination by moisture or basic compounds can cause dangerous pressure buildup in closed container. Store Store above 60 F to prevent freezing and isomer separation. If solidified, do not exceed 95 F while thawing to prevent discoloration. Mix before using.

IN CASE OF SPILLS OR LEAKS: Material is a RCRA-regulated product. Spills should be contained, absorbed and placed in suitable containers for disposal in a RCRA-licensed facility.

IN CASE OF FIRE: Use water fog, foam or CO2 extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear for protection against TDI vapors and toxic decomposition products.

EMPTY CONTAINERS: All labeled precautions must be observed when handling, storing and transporting empty containers due to product residues. Do not reuse this container unless it is professionally cleaned and reconditioned.

DISPOSAL: Spilled material, unused contents and empty containers must be disposed of in accordance with local, state and federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.

IN CASE OF CHEMICAL EMERGENCY: Call CHEMTREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents 800-424-9300.

ATTENTION: This product is sold solely for use by industrial institutions. Refer to our Technical Bulletin and Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

FOR INDUSTRY USE ONLY.
CAS No.: 584-84-9; 91-08-7.
Proper Shipping Name: Toluene Diisocyanate, Poison B - UN 2078 RQ
Made in USA.
Polymers
0488

4.03 Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.

Yes 1

(No) ..... (2)

4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

CBI

[ ]

	Physical State				
Activity	Solid	Slurry	Liquid	Liquified Gas	Gas
Manufacture	1	2	3	4	5
Import	1	2	3	4	5
Process	1	2	(3)	4	5
Store	1	2	(3)	4	5
Dispose	1	2	3	4	5
Transport	1	2	(3)	4	5

[ ] Mark (X) this box if you attach a continuation sheet.

4.05 Particle Size -- If the listed substance exists in particulate form during any of the following activities, indicate for each applicable physical state the size and the percentage distribution of the listed substance by activity. Do not include particles ≥10 microns in diameter. Measure the physical state and particle sizes for importing and processing activities at the time you import or begin to process the listed substance. Measure the physical state and particle sizes for manufacturing storage, disposal and transport activities using the final state of the product.

CBI

[ ]

Physical State		Manufacture	Import	Process	Store	Dispose	Transport
Dust	<1 micron			N/A			
	1 to <5 microns			N/A			
	5 to <10 microns			N/A			
Powder	<1 micron			N/A			
	1 to <5 microns			N/A			
	5 to <10 microns			N/A			
Fiber	<1 micron			N/A			
	1 to <5 microns			N/A			
	5 to <10 microns			N/A			
Aerosol	<1 micron			N/A			
	1 to <5 microns			N/A			
	5 to <10 microns			N/A			

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 5 ENVIRONMENTAL FATE

PART A RATE CONSTANTS AND TRANSFORMATION PRODUCTS

5.01 Indicate the rate constants for the following transformation processes.

a. Photolysis:

Absorption spectrum coefficient (peak) .... U/K (1/M cm) at U/K nm

Reaction quantum yield, ϕ ..... U/K at U/K nm

Direct photolysis rate constant, k_p, at ... U/K 1/hr U/K latitude

b. Oxidation constants at 25°C:

For $^1O_2$ (singlet oxygen), k_{ox} ..... U/K 1/M hr

For RO_2 (peroxy radical), k_{ox} ..... U/K 1/M hr

c. Five-day biochemical oxygen demand, BOD_5 ... U/K mg/l

d. Biotransformation rate constant:

For bacterial transformation in water, k_b... U/K 1/hr

Specify culture ..... U/K

e. Hydrolysis rate constants:

For base-promoted process, k_B ..... U/K 1/M hr

For acid-promoted process, k_A ..... U/K 1/M hr

For neutral process, k_N ..... U/K 1/hr

f. Chemical reduction rate (specify conditions) U/K

g. Other (such as spontaneous degradation) ... U/K

[ ] Mark (X) this box if you attach a continuation sheet.

PART B PARTITION COEFFICIENTS

5.02 a. Specify the half-life of the listed substance in the following media.

Media	Half-life (specify units)
Groundwater	U/K
Atmosphere	U/K
Surface water	U/K
Soil	U/K

b. Identify the listed substance's known transformation products that have a half-life greater than 24 hours.

CAS No.	Name	Half-life (specify units)		Media
	U/K		in	
	U/K		in	
	U/K		in	
	U/K		in	

5.03 Specify the octanol-water partition coefficient, K_{ow} ... U/K at 25°C

Method of calculation or determination ..... U/K

5.04 Specify the soil-water partition coefficient, K_d ..... U/K at 25°C

Soil type ..... U/K

5.05 Specify the organic carbon-water partition coefficient, K_{oc} ..... U/K at 25°C

5.06 Specify the Henry's Law Constant, H ..... U/K atm-m^3/mole

[ ] Mark (X) this box if you attach a continuation sheet.

5.07 List the bioconcentration factor (BCF) of the listed substance, the species for which it was determined, and the type of test used in deriving the BCF.

Bioconcentration Factor	Species	Test[1]
U/K	U/K	U/K
U/K	U/K	U/K
U/K	U/K	U/K

[1]Use the following codes to designate the type of test:

F = Flowthrough
S = Static

[ ] Mark (X) this box if you attach a continuation sheet.

N.R. 6.04 For each market listed below, state the quantity sold and the total sales value of the listed substance sold or transferred in bulk during the reporting year.

CBI

[ ]

Market	Quantity Sold or Transferred (kg/yr)	Total Sales Value ($/yr)
Retail sales		
Distribution -- Wholesalers		
Distribution -- Retailers		
Intra-company transfer		
Repackagers		
Mixture producers		
Article producers		
Other chemical manufacturers or processors		
Exporters		
Other (specify)		
_____	_____	_____

6.05 Substitutes -- List all known commercially feasible substitutes that you know exist for the listed substance and state the cost of each substitute. A commercially feasible substitute is one which is economically and technologically feasible to use in your current operation, and which results in a final product with comparable performance in its end uses.

CBI

[ ]

Substitute	Cost ($/kg)
U/K	

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 7 MANUFACTURING AND PROCESSING INFORMATION

General Instructions:

For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

7.01 In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.

CBI

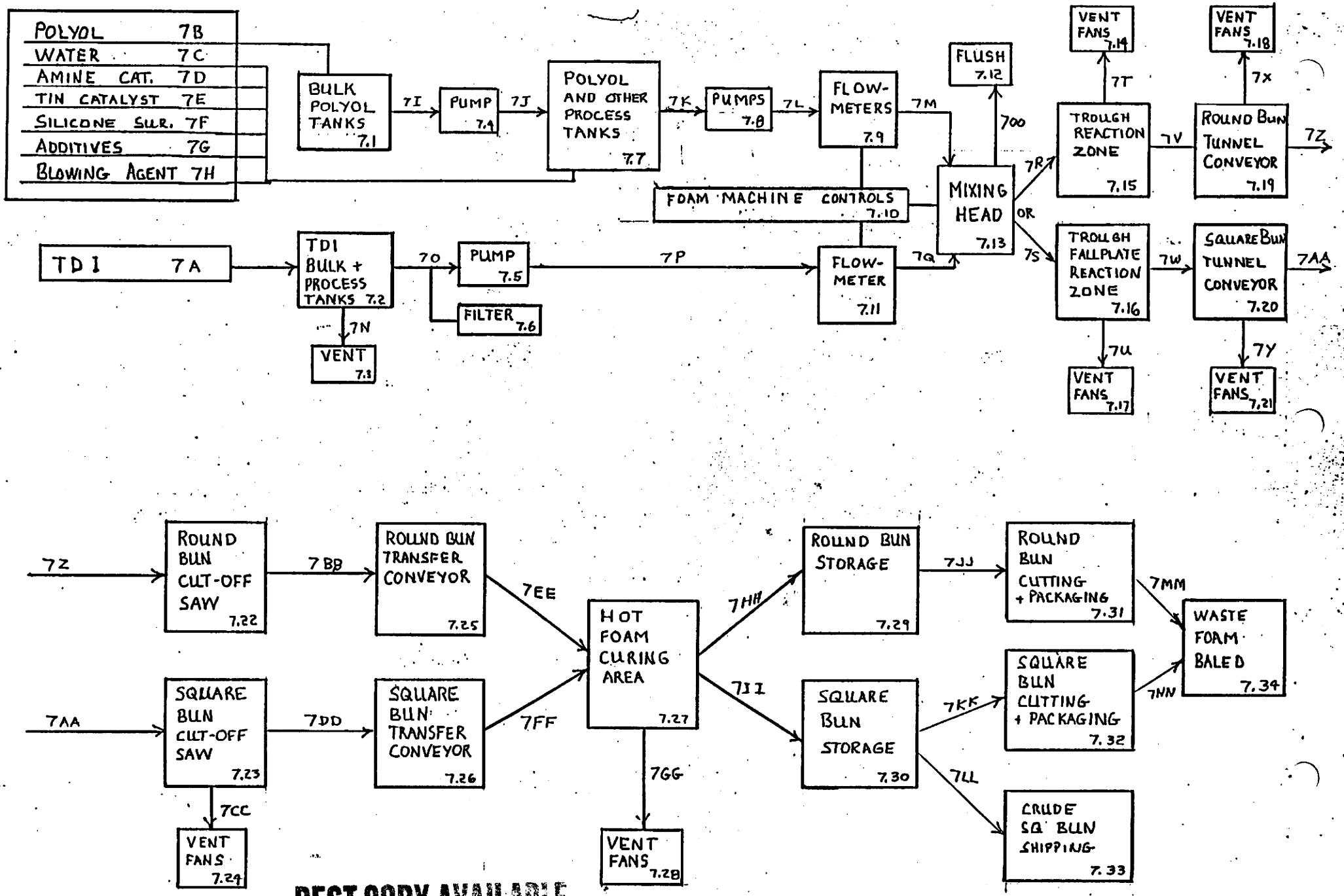
[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

SEE ATTACHED

[X] Mark (X) this box if you attach a continuation sheet.

7.01 PROCESSOR

PROCESS TYPE: FLEXIBLE SLABSTOCK POLYURETHANE FOAM MANUFACTURING PROCESS



7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

7.3 TDI Bulk & Process Tanks Vent

7.6 TDI Pump Filter

7.12 Mixhead Flush

7.14 Roundline Reaction Zone Vent Fan

7.17 Square Bun line Reaction Zone Vent Fan

7.18 Roundline Tunnel Conveyor Vent Fan

7.21 Square Bunline Conveyor Vent Fan

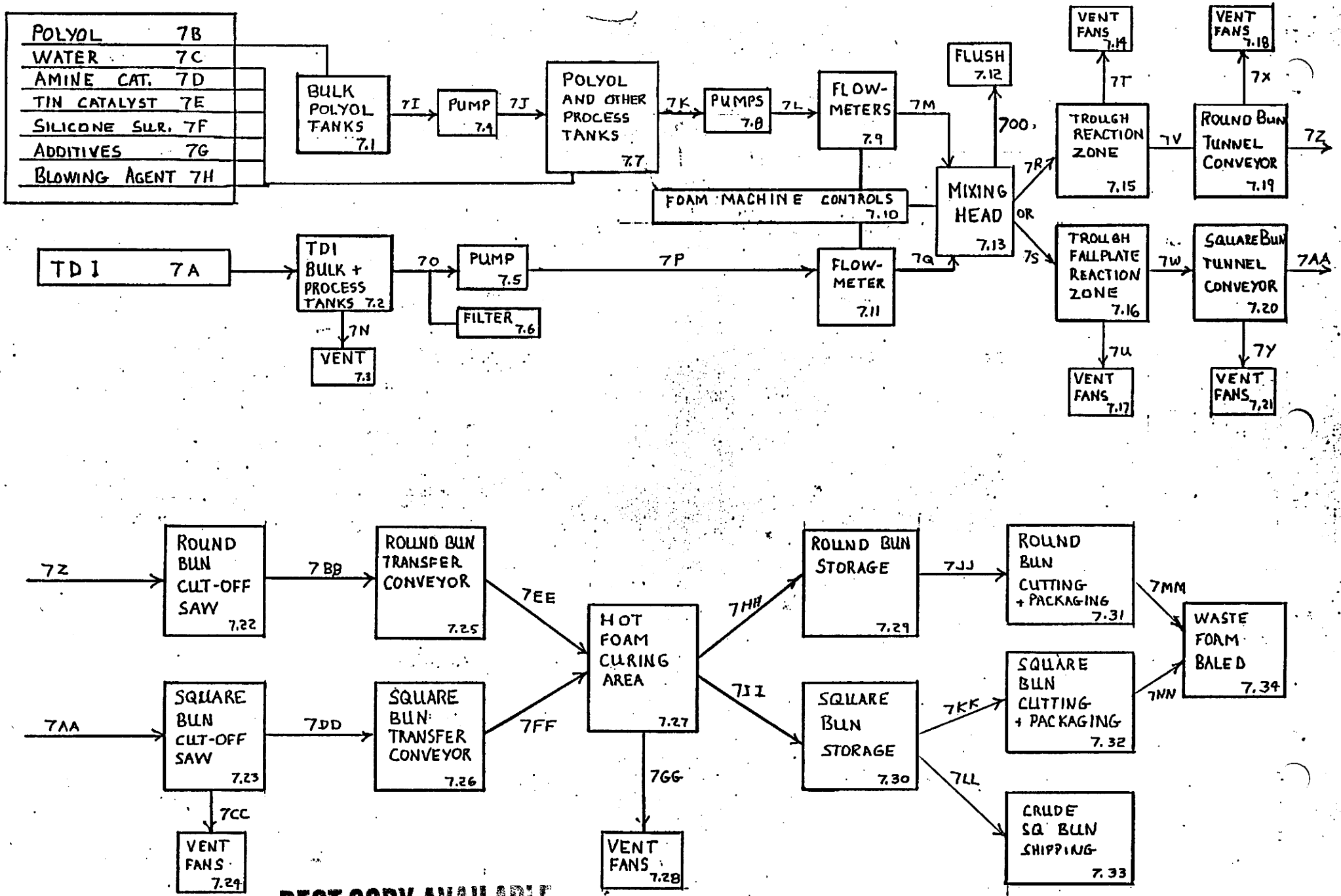
7.24 Cut-off Saw Vent Fan

7.28 Curing Area Vent Fan

[X] Mark (X) this box if you attach a continuation sheet.

7.03 PROCESSOR

PROCESS TYPE: FLEXIBLE SLABSTOCK POLYURETHANE FOAM MANUFACTURING PROCESS



7.04 Describe the typical equipment types for each unit operation identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition
7.1	Polyol Bulk Tank	19-21	Atmospheric	Steel
7.2	TDI Bulk & Process Tank	19-21	Atmospheric	Steel
7.3	TDI Tank Vent	19-21	Atmospheric	Steel Pipe
7.4	Polyol Transfer Pump	19-21	2000	Steel
7.5	TDI Meterine Pump	19-21	2000	Steel
7.6	TDI Y-Strainer Filter	19-21	2000	Steel
7.7	Polyol & Other Process Tanks	19-21	Atmospheric	Steel & Plastic
7.8	Polyol & Other Process Pumps	19-21	2000-2500	Steel
7.9	Flowmeters	19-21	2000-2500	Steel/Glass
7.10	Machine Controls	N/A	N/A	N/A
7.11	TDI Flowmeter	19-21	2000-2500	Steel/Glass
7.12	Flush Tank	19-21	Atmospheric	Steel
7.13	Mixing Head	28-30	1500	Steel
7.14	Roundline Vent Fans	20-22	Atmospheric	Steel Duck
7.15	Roundline Reaction Zone	< 100	Atmospheric	Steel
7.16	Maxfoam Reaction Zone	< 100	Atmospheric	Steel
7.17	Maxfoam Vent Fan	Ambient	Atmospheric	Steel Duck
7.18	Roundline Vent Fan	Ambient	Atmospheric	Steel Duck
7.19	Roundline Tunnel Conveyor	Ambient	Atmospheric	Steel

[X] Mark (X) this box if you attach a continuation sheet.

7.04 (Continuation)

UNIT ID NUMBER	EQUIPMENT TYPE	TEMPERATURE RANGE (°C)	PRESSURE RANGE	VESSEL COMPOSITION
7.20	Maxfoam Tunnel Conv.	Ambient	Atmospheric	Steel
7.21	Tunnel Vent Fan	Ambient	Atmospheric	Steel Duck
7.22	Rd. Cut off Saw	Ambient	Atmospheric	Steel
7.23	Sq. Cut off Saw	Ambient	Atmospheric	Steel
7.24	San Area Vent Fan	Ambient	Atmospheric	Steel Duck
7.25	Belt Conveyor	Ambient	Atmospheric	Steel
7.26	Belt Conveyor	Ambient	Atmospheric	Steel
7.27	Cure Area Warehouse	Ambient	Atmospheric	Building
7.28	Cure Area Vent Fans	Ambient	Atmospheric	Steel Duck
7.29	Round Bun Storage Area	Ambient	Atmospheric	Building
7.30	Square Bun Storage Area	Ambient	Atmospheric	Building
7.31	Round Bun Fabrication Area	Ambient	Atmospheric	Building
7.32	Square Bun Fabrication Area	Ambient	Atmospheric	Building
7.33	Shipping Area	Ambient	Atmospheric	Building
7.34	Baler	Ambient	Atmospheric	Steel

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Process Stream ID Code	Process Stream Description	Physical State[1]	Stream Flow (kg/yr)
7A, 7O, 7P, 7Q	TDI	OL	1,663,546
7B, 7I, 7J, 7K, 7L, 7M	Polyol	OL	3,162,147
7C, 7D, 7E, 7F, 7G, 7H, 7K, 7L, 7M	Water, Amine Cat. Tin Catalyst Silicone, Additives Methylene Chl	OL	390,388
7N	TDI Vent	Vapor	U/K
7R, 7S	Polyurethane Foam	Semi-Solid	5,216,078
7T, 7U, 7X, 7Y	Methylene Chloride, CO_2, TDI	GU	491,563
7Z, 7AA, 7BB, 7DD, 7EE 7FF, 7HH, 7II, 7H, 7KK, 7LL, 7MM, 7NN	Polyurethane Foam	SO	4,724,515
7CC, 7GG	Methylene Chloride, CO_2	GU	U/K
700	Flush-Methylene Chloride-Polyol	OL	27,691

[1]Use the following codes to designate the physical state for each process stream:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[ ] Mark (X) this box if you attach a continuation sheet.

7.06 Characterize each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the CBI instructions for further explanation and an example.)

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Proce3ss

a. Process Stream ID Code	b. Known Compounds[1]	c. Concentrations[2,3] (% or ppm)	d. Other Expected Compounds	e. Estimated Concentrations (% or ppm)
7A,7D,7P,7Q	TDI	99.9% (A)(W)	Hydrolyzable Chloride	.1% (A)(V)
7B,7I,7J	Polyol	100% (E)(W)	N/A	N/A
7K,7L,7M,7B	Polyol	88.97%(E)(W)	N/A	N/A
7C)	Water	3.56% (E)(W)	N/A	N/A
7D)	Amine Catalyst	.16% (E)(W)	N/A	N/A
7E)	Tin Catalyst	1.07% (E)(W)	N/A	N/A
7F)	Silicone Surfactant	.43% (E)(W)	N/A	N/A
7G)	Additives 1&2 Blowing Agent	.60% (E)(W)	N/A	N/A
7H)	Methylene Chloride	5.21% (E)(W)	N/A	N/A
7R,7S,7V,7W	Polyurethane Foam	100% (E)(W)	N/A	N/A
7Z,7AA,7BB,				
7DD,7EE,7FF				
7HH,7II,7JJ,				
7KK,7LL,7MM,				
7NN				

7.06 continued below

7T,7U,7X	Air	99.9%(E)(N)	CO_2	U/K
			TDI	(.500 ppm (A)(V)
			Methylene Chloride	(2100 ppm (A)(V)
7CC	Air	99.9%(E)(V)	TDI	(.01 ppm (A)(V)
			Methylene Chloride	(1300 ppm (A)(V)
7GG	Air	99.9%(E)(V)	CO_2	U/K
			Methylene Chloride	(200 ppm (A)(V)
700	Methylene Chloride	99% (E)(W)	CO_2	U/K
			Polyol	1% (E)(W)

[ ] Mark (X) this box if you attach a continuation sheet.

7.06 (continued)

[1]For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
1	Flame Retardant	99% (E)(W)
2	Colors	(1% (E) (W)
3		
4		
5		

[2]Use the following codes to designate how the concentration was determined:

A = Analytical result
E = Engineering judgement/calculation

[3]Use the following codes to designate how the concentration was measured:

V = Volume
W = Weight

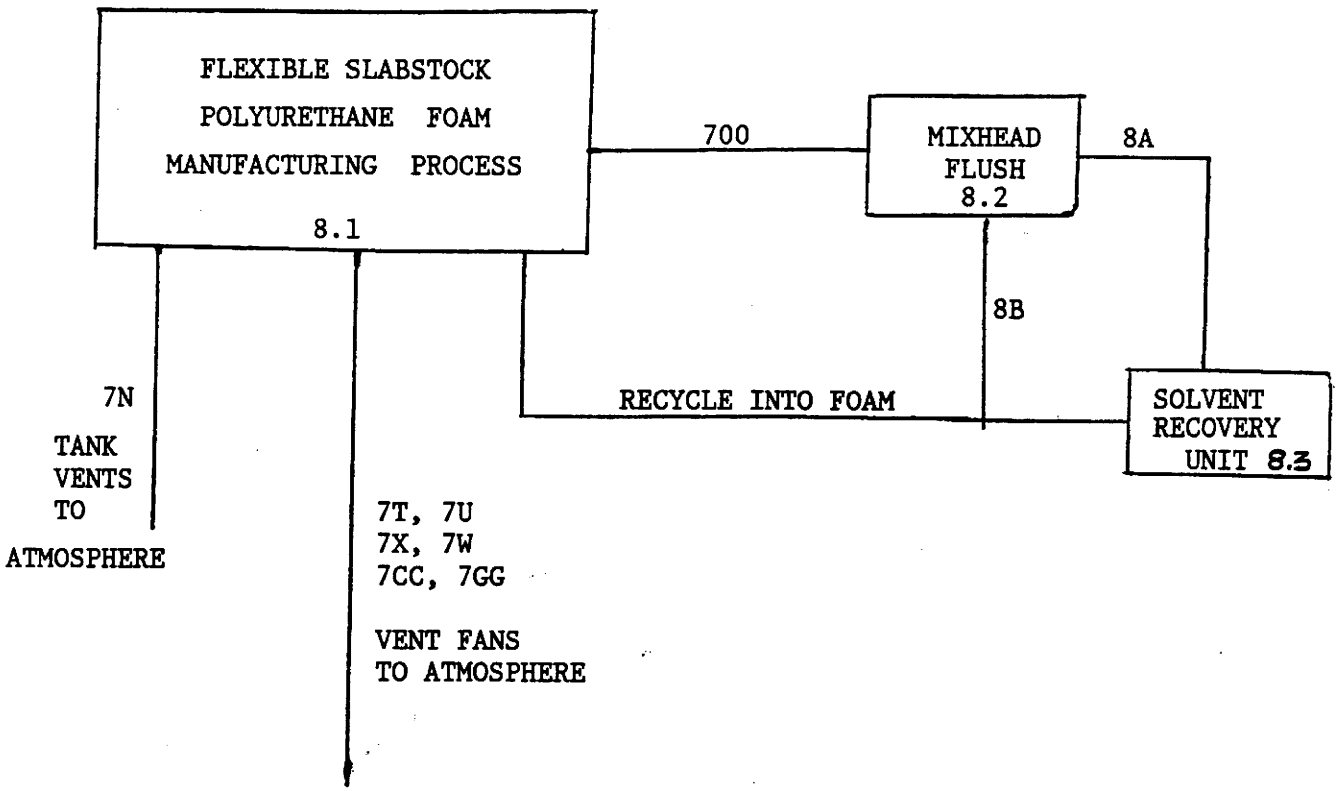
[ ] Mark (X) this box if you attach a continuation sheet.

PART A RESIDUAL TREATMENT PROCESS DESCRIPTION

8.01 In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process



[ ] Mark (X) this box if you attach a continuation sheet.

PART B RESIDUAL GENERATION AND CHARACTERIZATION

8.05 Characterize each process stream identified in your residual treatment block flow diagram(s). If a residual treatment block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the instructions for further explanation and an example.)

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Process

a. Stream ID Code	b. Type of Hazardous Waste[1]	c. Physical State of Residual[2]	d. Known Compounds[3]	e. Concentrations (% or ppm)[4,5,6]	f. Other Expected Compounds	g. Estimated Concentrations (% or ppm)
7T, 7U 7X, 7W	T	GU	TDI	(.500 ppm (A)(V)(1)	N/A	N/A
		GU	Methylene Chloride	(2100 ppm (A)(V)(1)	N/A	N/A
		GU	Carbon Dioxide	10% (E)(W)	N/A	N/A
7CC	T	GU	TDI	(.01 ppm 9A)(V)(1)		
		GU	Methylene Chloride	(1300 ppm (A)(V)(1)	N/A	N/A
		GU	Carbon Dioxide	U/K	N/A	N/A
7GG	T	GU	Methylene Chloride	(200 ppm (A)(V)(1)	N/A	N/A
		GU	Carbon Dioxide	U/K	N/A	N/A
700	T	OL	Methylene Chloride	99% (E)(W)(2)	Polyol	1%

8.05 continued below

[ ] Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

[1]Use the following codes to designate the type of hazardous waste:

I = Ignitable
C = Corrosive
R = Reactive
E = EP toxic
T = Toxic
H = Acutely hazardous

[2]Use the following codes to designate the physical state of the residual:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

8.05 continued below

[ ] Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

[3]For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column d. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
1	N?A	N/a
2		
3		
4		
5		

[4]Use the following codes to designate how the concentration was determined:

A = Analytical result
E = Engineering judgement/calculation

8.05 continued below

[ ] Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

[5]Use the following codes to designate how the concentration was measured:

V = Volume
W = Weight

[6]Specify the analytical test methods used and their detection limits in the table below. Assign a code to each test method used and list those codes in column e.

Code	Method	Detection Limit (± ug/l)
1	Gas Chromatography	U/K
2	Weighed Residue	N/A
3		
4		
5		
6		

[ ] Mark (X) this box if you attach a continuation sheet.

8.06 Characterize each process stream identified in your residual treatment block flow diagram(s). If a residual treatment block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the instructions for further explanation and an example.)

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

a. Stream ID Code	b. Waste Description Code[1]	c. Management Method Code[2]	d. Residual Quantities (kg/yr)	e. Management of Residual (%) On-Site	e. Management of Residual (%) Off-Site	f. Costs for Off-Site Management (per kg)	g. Changes in Management Methods
7T 7U 7X 7	B 91	M5A	83.2	100%		N/A	N/A
7CC	B 91	M5A	U/K	100%		N/A	N/A
7GG	B 91	M5A	U/K	100%		N/A	N/A
700	B-59	2SR/4S	N/A	100%		N/A	N/A

[1]Use the codes provided in Exhibit 8-1 to designate the waste descriptions

[2]Use the codes provided in Exhibit 8-2 to designate the management methods

[ ] Mark (X) this box if you attach a continuation sheet.

8.22 NR CBI Describe the combustion chamber design parameters for each of the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

[ ]

Incinerator	Combustion Chamber Temperature (°C)		Location of Temperature Monitor		Residence Time In Combustion Chamber (seconds)	
	Primary	Secondary	Primary	Secondary	Primary	Secondary
1						
2						
3						

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes 1

No 2

8.23 CBI Complete the following table for the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

[ ]

Incinerator	Air Pollution Control Device[1]	Types of Emissions Data Available
1	N/A	
2	N/A	
3	N/A	

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes 1

No 2

[1]Use the following codes to designate the air pollution control device:

S = Scrubber (include type of scrubber in parenthesis)
E = Electrostatic precipitator
O = Other (specify) _____

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 9 WORKER EXPOSURE

General Instructions:

Questions 9.03-9.25 apply only to those processes and workers involved in manufacturing or processing the listed substance. Do not include workers involved in residual waste treatment unless they are involved in this treatment process on a regular basis (i.e., exclude maintenance workers, construction workers, etc.).

[ ] Mark (X) this box if you attach a continuation sheet.

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

9.01 Mark (X) the appropriate column to indicate whether your company maintains records on the following data elements for hourly and salaried workers. Specify for each data element the year in which you began maintaining records and the number of years the records for that data element are maintained. (Refer to the instructions for further explanation and an example.)

CBI

[ ]

Data Element	Data are Maintained for: Hourly Workers	Salaried Workers	Year in Which Data Collection Began	Number of Years Records Are Maintained
Date of hire	X	X	1977	20
Age at hire	X	X	1977	20
Work history of individual before employment at your facility	X	X	1977	20
Sex	X	X	1984	20
Race	N/A	N/A	N/A	N/A
Job titles	X	X	1983	20
Start date for each job title	N/A	N/A	N/A	N/A
End date for each job title	N/A	N/A	N/A	N/A
Work area industrial hygiene monitoring data	X	x	1985	20
Personal employee monitoring data	N/A	N/A	N/A	N/A
Employee medical history	X	X	1977	20
Employee smoking history	N/A	N/A	N/A	N/A
Accident history	X	X	1979	20
Retirement date	N/A	N/A	N/A	N/A
Termination date	X	X	1977	20
Vital status of retirees	N/A	N/A	N/A	N/A
Cause of death data	N/A	N/A	N/A	N/A

[ ] Mark (X) this box if you attach a continuation sheet.

9.02 In accordance with the instructions, complete the following table for each activity in which you engage.

CBI

[ ]

a. Activity	b. Process Category	c. Yearly Quantity (kg)	d. Total Workers	e. Total Worker-Hours
Manufacture of the listed substance	Enclosed			
	Controlled Release			
	Open			
On-site use as reactant	Enclosed			
	Controlled Release	1,663,546	9	18,000 Hrs.
	Open			
On-site use as nonreactant	Enclosed			
	Controlled Release			
	Open			
On-site preparation of products	Enclosed			
	Controlled Release			
	Open			

[ ] Mark (X) this box if you attach a continuation sheet.

9.03 Provide a descriptive job title for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance.

CBI

[ ]

Labor Category	Descriptive Job Title
A	Process Manager
B	Lead Man
C	Process Machine Operators
D	Cut Off Saw Machine Operator
E	Bun Material Handlers
F	Bun Control & Inventory Checker
G	Lab Technician
H	
I	
J	

[ ] Mark (X) this box if you attach a continuation sheet.

9.04 In accordance with the instructions, provide your process block flow diagram(s) and indicate associated work areas.

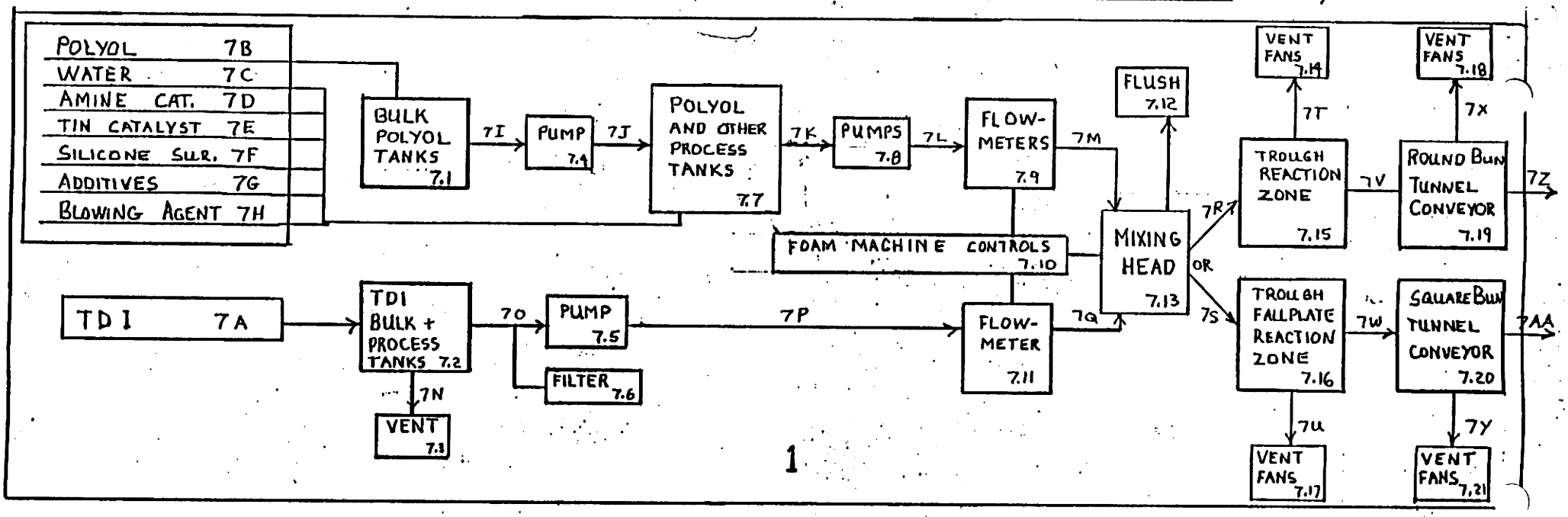
CBI

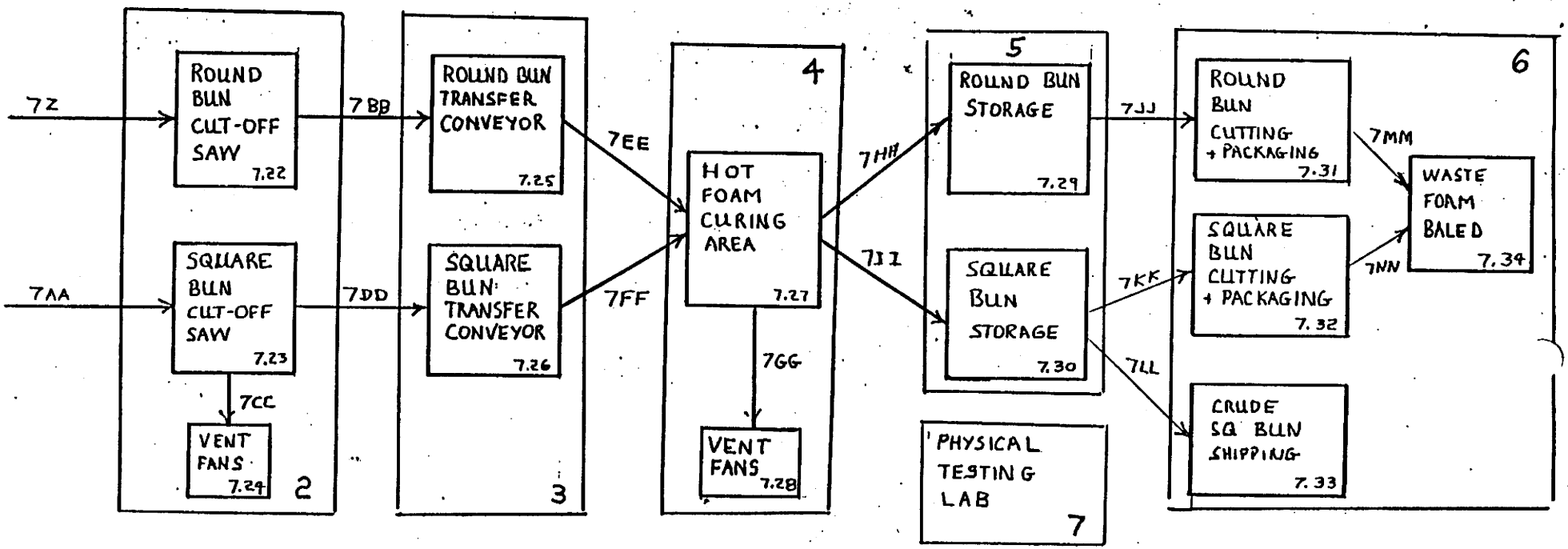
[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

[X] Mark (X) this box if you attach a continuation sheet.

9.04 PROCESSOR

PROCESS TYPE: FLEXIBLE SLABSTOCK POLYURETHANE FOAM MANUFACTURING PROCESS





9.05 Describe the various work area(s) shown in question 9.04 that encompass workers who may potentially come in contact with or be exposed to the listed substance. Add any additional areas not shown in the process block flow diagram in question 7.01 or 7.02. Photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam

Work Area ID	Description of Work Areas and Worker Activities
1	Pumping Systems, Foam Machine Controls - Foam Machine Crew operates controls.
2	Cut off Saw & Side Plastic Rewinds - Operator run saw and marks buns.
3	Foam Handling System - Handlers place fresh foam buns on floor.
4	Cure Area - Checker validates bun and measures.
5	Foam Bun Warehouse - workers stack cured buns.
6	Fabrication Area - Workers ship, cut and package foam parts.
7	Testing Lab - Cured samples are checked for physicals and QC, R & D. Hand mix sampling.
8	
9	
10	

[ ] Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance[1]	Average Length of Exposure Per Day[2]	Number of Days per Year Exposed
A, B, C	4	Direct Skin Contact	OL	A	150
A, B, C	4	Inhalation	GU	C	250

[1]Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[2]Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
B = Greater than 15 minutes, but not exceeding 1 hour
C = Greater than one hour, but not exceeding 2 hours
D = Greater than 2 hours, but not exceeding 4 hours
E = Greater than 4 hours, but not exceeding 8 hours
F = Greater than 8 hours

[X] Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance[1]	Average Length of Exposure Per Day[2]	Number of Days per Year Exposed
A, B, C	4	Direct Skin Contact	OL	A	150
A, B, C	4	Inhalation	GU	C	250

[1]Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[2]Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
B = Greater than 15 minutes, but not exceeding 1 hour
C = Greater than one hour, but not exceeding 2 hours
D = Greater than 2 hours, but not exceeding 4 hours
E = Greater than 4 hours, but not exceeding 8 hours
F = Greater than 8 hours

[X] Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 2, 3, 4

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance[1]	Average Length of Exposure Per Day[2]	Number of Days per Year Exposed
D	1	Inhalation	GU	C	250

[1]Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[2]Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
B = Greater than 15 minutes, but not exceeding 1 hour
C = Greater than one hour, but not exceeding 2 hours
D = Greater than 2 hours, but not exceeding 4 hours
E = Greater than 4 hours, but not exceeding 8 hours
F = Greater than 8 hours

[X] Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5, 6

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance[1]	Average Length of Exposure Per Day[2]	Number of Days per Year Exposed
N/A	N/A	N/A	N/A	N/A	N/A

[1]Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[2]Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
B = Greater than 15 minutes, but not exceeding 1 hour
C = Greater than one hour, but not exceeding 2 hours
D = Greater than 2 hours, but not exceeding 4 hours
E = Greater than 4 hours, but not exceeding 8 hours
F = Greater than 8 hours

[X] Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance[1]	Average Length of Exposure Per Day[2]	Number of Days per Year Exposed
G	1	Skin Contact	OL	A	10
	1	Inhalation	GU	A	10

[1]Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensible at ambient temperature and pressure)
GU = Gas (uncondensible at ambient temperature and pressure; includes fumes, vapors, etc.)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

[2]Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
B = Greater than 15 minutes, but not exceeding 1 hour
C = Greater than one hour, but not exceeding 2 hours
D = Greater than 2 hours, but not exceeding 4 hours
E = Greater than 4 hours, but not exceeding 8 hours
F = Greater than 8 hours

[ ] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
A, B	.9 ppb	8.0 ppb
C	1.3 ppb	12.5 ppb

[x] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 2

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
D	1.5 ppb	18.7 ppb

[X] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 3

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
E	1.5 ppb	16.7 ppb

[X] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 4

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
F	.5 ppb	4 ppb

[X] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5, 6

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
N/A	N/A	N/A

[X] Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Labor Category	8-hour TWA Exposure Level (ppm, mg/m^3, other-specify)	15-Minute Peak Exposure Level (ppm, mg/m^3, other-specify)
G	.05 ppb	2.5 ppb

[ ] Mark (X) this box if you attach a continuation sheet.

PART B WORK PLACE MONITORING PROGRAM

9.08 If you monitor worker exposure to the listed substance, complete the following table.

CBI

[ ]

Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples[1]	Analyzed In-House (Y/N)	Number of Years Records Maintained
Personal breathing zone	N/A					
General work area (air)	1,2,3,4	1	3	D	Y	20
Wipe samples	N/A					
Adhesive patches	N/A					
Blood samples	N/A					
Urine samples	N/A					
Respiratory samples	N/A					
Allergy tests	N/A					
Other (specify) _____	N/A					
Other (specify) _____	N/A					
Other (specify) _____	N/A					

[1]Use the following codes to designate who takes the monitoring samples:

A = Plant industrial hygienist
B = Insurance carrier
C = OSHA consultant
D = Other (specify) Safety manager

[ ] Mark (X) this box if you attach a continuation sheet.

9.09 For each sample type identified in question 9.08, describe the type of sampling and analytical methodology used for each type of sample.

CBI

[ ]	Sample Type	Sampling and Analytical Methodology
		Chemically treated tape and air pump - color change
		match

9.10 If you conduct personal and/or ambient air monitoring for the listed substance, specify the following information for each equipment type used.

CBI

[ ]	Equipment Type[1]	Detection Limit[2]	Manufacturer	Averaging Time (hr)	Model Number
	D	A	Sieger Ltd.	N/A	Model #3061

[1]Use the following codes to designate personal air monitoring equipment types:

A = Passive dosimeter
B = Detector tube
C = Charcoal filtration tube with pump
D = Other (specify) Chemically Treated Tape and Air Pump

Use the following codes to designate ambient air monitoring equipment types:

E = Stationary monitors located within work area
F = Stationary monitors located within facility
G = Stationary monitors located at plant boundary
H = Mobile monitoring equipment (specify) Hand carried
I = Other (specify) _____

[2]Use the following codes to designate detection limit units:

A = ppm
B = Fibers/cubic centimeter (f/cc)
C = Micrograms/cubic meter (μ/m^3)

[ ] Mark (X) this box if you attach a continuation sheet.

9.11 If you conduct routine medical tests for monitoring the health effects of exposure to the listed substance, specify the type and frequency of the tests.

CBI

[ ]	Test Description	Frequency (weekly, monthly, yearly, etc.)
	N/A	

[ ] Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabsock Polyurethane Foam Manufacturing Process

Work area 1

Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	Yes	1980	No	--
General dilution				
Other (specify)				
Vessel emission controls	Yes	1980	No	--
Mechanical loading or packaging equipment				
Other (specify)				
1. Sequencial Start on Three Way Valves on Mixing Head on Foamline	Yes	1980	No	--

[x] Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Foam Manufacturing Process

Work area 2, 3, 4

Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	Yes	1980	No	N/A
General dilution				
Other (specify)				
Vessel emission controls				
Mechanical loading or packaging equipment				
Other (specify)				

[X] Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5, 6

Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	N/A			
General dilution				
Other (specify)				
Vessel emission controls				
Mechanical loading or packaging equipment				
Other (specify)				

[X] Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Proces

Work area 7

Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:				
Local exhaust	Yes	1987	No	
General dilution				
Other (specify)				
~~Lab Hood~~	~~Yes~~	~~1987~~	~~No~~	
Vessel emission controls				
Mechanical loading or packaging equipment				
Other (specify)				

[ ] Mark (X) this box if you attach a continuation sheet.

9.13 Describe all equipment or process modifications you have made within the 3 years prior to the reporting year that have resulted in a reduction of worker exposure to the listed substance. For each equipment or process modification described, state the percentage reduction in exposure that resulted. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
1. Replumbed TDI Tank Truck, unloading lines from outside of building to inside of building to keep lines from freezing - enclosed hose connection in heated shed.	U/K
2. Installed Magnetic Drive Sealess pump for TDI process pumping.	U/K

[X] Mark (X) this box if you attach a continuation sheet.

9.13 Describe all equipment or process modifications you have made within the 3 years prior to the reporting year that have resulted in a reduction of worker exposure to the listed substance. For each equipment or process modification described, state the percentage reduction in exposure that resulted. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 2, 3, 4, 5, 6

Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
N/A	

[X] Mark (X) this box if you attach a continuation sheet.

9.13 Describe all equipment or process modifications you have made within the 3 years prior to the reporting year that have resulted in a reduction of worker exposure to the listed substance. For each equipment or process modification described, state the percentage reduction in exposure that resulted. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
Built QC Testing and R & D Lab in enclosed room in 1987	U/K

[ ] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Equipment Types	Wear or Use (Y/N)
Respirators	Yes
Safety goggles/glasses	Yes
Face shields	Yes
Coveralls	No
Bib aprons	No
Chemical-resistant gloves	Yes
Other (specify)	

[X] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Masnufacturing Process

Work area 2

Equipment Types	Wear or Use (Y/N)
Respirators	Yes
Safety goggles/glasses	Yes
Face shields	No
Coveralls	No
Bib aprons	No
Chemical-resistant gloves	No
Other (specify)	

[X] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 3, 4

Equipment Types	Wear or Use (Y/N)
Respirators	No
Safety goggles/glasses	No
Face shields	No
Coveralls	No
Bib aprons	No
Chemical-resistant gloves	No
Other (specify)	

[X] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5, 6

Equipment Types	Wear or Use (Y/N)
Respirators	N/A
Safety goggles/glasses	N/A
Face shields	N/A
Coveralls	N/A
Bib aprons	N/A
Chemical-resistant gloves	N/A
Other (specify)	
_____	N/A
_____	

[X] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Equipment Types	Wear or Use (Y/N)
Respirators	Yes
Safety goggles/glasses	Yes
Face shields	No
Coveralls	No
Bib aprons	No
Chemical-resistant gloves	Yes
Other (specify)	

[ ] Mark (X) this box if you attach a continuation sheet.

9.15 If workers use respirators when working with the listed substance, specify for each process type, the work areas where the respirators are used, the type of respirators used, the average usage, whether or not the respirators were fit tested, and the type and frequency of the fit tests. Photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work Area	Respirator Type	Average Usage[1]	Fit Tested (Y/N)	Type of Fit Test[2]	Frequency of Fit Tests (per year)
1 & 2	Half Mask w/disposable organic vapor canister	C	Yes	QL	12
7	Half mask w/disposable organic vapor canister	D	Yes	QL	

[1]Use the following codes to designate average usage:

A = Daily
B = Weekly
C = Monthly
D = Once a year
E = Other (specify) _____

[2]Use the following codes to designate the type of fit test:

QL = Qualitative
QT = Quantitative

[ ] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this CBI question and complete it separately for each process type and work area.

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Respiration Protection in the event of spills and leaks.

Placarding and Tank and Line Color Coding

Limited access to Area 1.

Training and Safety Program.

TDI Vapor Monitoring on a spot basis.

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 1

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify)				
X	X			

Minor spills and leaks are handled immediately as they are discovered. TDI is neutralized with a neutralizing solution and absorbant, then swept up. Small amounts caught in containers are then used in making scrap foam.

[X] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 2

Respiration Protection

Limited access

Training and safety program

TDI Vapor Monitoring on a spot basis

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area .....

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify) N/A				

[X] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 3

Training and Safety Program

TDI Vapor Monitoring on a spot basis

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 3

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify)				
N/A				

[X] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 4

Training and Safety Program

TDI Vapor Monitoring on a spot basis

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 4

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify)				
N/A				

[x] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this CBI question and complete it separately for each process type and work area.

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5, 6

N/A

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 5

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify) N/A				

[X] Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Placarding

Limited Access

Safety and Training Program

9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Work area 7

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify)				
X	X			

Minor spills are immediately neutralized and cleaned up upon discovery. Small amounts used in R & D or used to make scrap foam.

[ ] Mark (X) this box if you attach a continuation sheet.

9.21 Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?

Routine exposure

Yes 1

No 2

Emergency exposure

Yes 1

No 2

If yes, where are copies of the plan maintained?

Routine exposure: _____

Emergency exposure: _____

9.22 Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.

(Yes) ..... (1)

No 2

If yes, where are copies of the plan maintained? Production Supervisors Office

Has this plan been coordinated with state or local government response organizations? Circle the appropriate response.

(Yes) ..... (1)

No 2

9.23 N.R. Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.

Plant safety specialist 1

Insurance carrier 2

OSHA consultant 3

Other (specify) _____ 4

[ ] Mark (X) this box if you attach a continuation sheet.

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

PART A GENERAL INFORMATION

10.01 Where is your facility located? Circle all appropriate responses.

CBI

[ ] (Industrial area) ..... (1)

Urban area 2

Residential area 3

Agricultural area 4

Rural area 5

Adjacent to a park or a recreational area 6

Within 1 mile of a navigable waterway 7

Within 1 mile of a school, university, hospital, or nursing home facility 8

Within 1 mile of a non-navigable waterway 9

Other (specify) _____ 10

[ ] Mark (X) this box if you attach a continuation sheet.

10.02 Specify the exact location of your facility (from central point where process unit is located) in terms of latitude and longitude or Universal Transverse Mercader (UTM) coordinates.

Latitude ..... 35 ° 40 ' 28 "

Longitude ..... 79 ° 53 ' 24 "

UTM coordinates ..... Zone _____, Northing _____, Easting _____

10.03 N.R. If you monitor meteorological conditions in the vicinity of your facility, provide the following information.

Average annual precipitation ..... _____ inches/year

Predominant wind direction ..... _____

10.04 N.R. Indicate the depth to groundwater below your facility.

Depth to groundwater ..... _____ meters

10.05 CBI For each on-site activity listed, indicate (Y/N/NA) all routine releases of the listed substance to the environment. (Refer to the instructions for a definition of Y, N, and NA.)

[ ]

On-Site Activity	Environmental Release		
	Air	Water	Land
Manufacturing	N/A	N/A	N/A
Importing	N/A	N/A	N/A
Processing	Yes	No	No
Otherwise used	N/A	N/A	N/A
Product or residual storage	Yes	No	No
Disposal	N/A	N/A	N/A
Transport	N/A	N/A	N/A

[ ] Mark (X) this box if you attach a continuation sheet.

10.06 Provide the following information for the listed substance and specify the level of precision for each item. (Refer to the instructions for further explanation and an example.)

CBI

[ ]

Quantity discharged to the air	49.9	kg/yr ±	20 %
Quantity discharged in wastewaters	N/A	kg/yr ±	___ %
Quantity managed as other waste in on-site treatment, storage, or disposal units	5	kg/yr ±	10 %
Quantity managed as other waste in off-site treatment, storage, or disposal units	N/A	kg/yr ±	___ %

[ ] Mark (X) this box if you attach a continuation sheet.

10.08 Describe the control technologies used to minimize release of the listed substance for each process stream containing the listed substance as identified in your process block or residual treatment block flow diagram(s). Photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Polyurethane Foam Process

Stream ID Code	Control Technology	Percent Efficiency
7N 7U 7Y 7t 7X 7CC 7GG	TDI Vapor is emitted to the atmosphere via ventilation fans.	U/K
700	TDI 3-way valve on mixing head is sequenced off before mixing head is flushed with solvent when run is over.	U/K

[ ] Mark (X) this box if you attach a continuation sheet.

PART B RELEASE TO AIR

10.09 Point Source Emissions -- Identify each emission point source containing the listed substance in terms of a Stream ID Code as identified in your process block or residual treatment block flow diagram(s), and provide a description of each point source. Do not include raw material and product storage vents, or fugitive emission sources (e.g., equipment leaks). Photocopy this question and complete it separately for each process type.

CBI
[ ]

Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing Process

Point Source ID Code	Description of Emission Point Source
7.14	Vent Fans for Roundline Reaction Zone
7.17	Vent fans for Square Bun Reaction Zone
7.18	Vent Fans for Round Bun Conveyor System
7.21	Vent Fans for Square Bun Conveyor System
7.24	Vent Fans for Cut-off saw
7.28	Vent Fans for Cure area
7.12	Mixhead flush container

[ ] Mark (X) this box if you attach a continuation sheet.

[ ] Mark (X) this box if you attach a continuation sheet.

10.10 Emission Characteristics - - Characterize the emissions for each Point Source ID Code identified in question 10.09 by completing the following table.

CBI

[ ]

Point Source ID Code	Physical State[1]	Average Emissions (kg/day)	Frequency[2] (days/yr)	Duration[3] (min/day)	Average Emission Factor[4]	Maximum Emission Rate (kg/min)	Maximum Emission Rate Frequency (events/yr)	Maximum Emission Rate Duration (min/event)
7.14	V	.0042	100	7	.003%	.00060	100	7
7.17	V	.054	250	90	.003%	.00060	1500	15
7.18	V	.0041	100	7	.003%	.00059	100	7
7.21	V	.053	250	90	.003%	.00059	1500	15
7.24	V	.0086	250	90	.003%	.00019	1500	15
7.28	V	U/K	250	90	U/K	U/K	U/K	U/K
7.12	Liquid	<.001	250	1	U/K	U/K	1500	.16

[1]Use the following codes to designate physical state at the point of release:
G = Gas; V = Vapor; P = Particulate; A = Aerosol; O = Other (specify) _____

[2]Frequency of emission at any level of emission

[3]Duration of emission at any level of emission

[4]Average Emission Factor — Provide estimated (± 25 percent) emission factor (kg of emission per kg of production of listed substance)

10.11 Stack Parameters -- Identify the stack parameters for each Point Source ID Code identified in question 10.09 by completing the following table.

CBI

[ ]

Point Source ID Code	Stack Height(m)	Stack Inner Diameter (at outlet) (m)	Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m)[1]	Building Width(m)[2]	Vent Type[3]
7.14	7.0	.305	19-21	36.3	6.1	61	V
7.17	7.0	.915	19-21	7.6	6.1	61	V
7.18	7.0	.305	19-21	54.7	6.1	61	V
7.21	7.0	.915	19-21	7.8	6.1	61	V
7.24	7.0	.915	19-21	10.8	6.1	61	V
7.28	3.6	1.22	19-21	11.3	6.1	61	H

[1]Height of attached or adjacent building

[2]Width of attached or adjacent building

[3]Use the following codes to designate vent type:

H = Horizontal
V = Vertical

[ ] Mark (X) this box if you attach a continuation sheet.

10.12 If the listed substance is emitted in particulate form, indicate the particle size distribution for each Point Source ID Code identified in question 10.09. Photocopy this question and complete it separately for each emission point source.

CBI

[ ]

Point source ID code ..... N/A

Size Range (microns)	Mass Fraction (% ± % precision)
< 1	N/A
≥ 1 to < 10	
≥ 10 to < 30	
≥ 30 to < 50	
≥ 50 to < 100	
≥ 100 to < 500	
≥ 500	

Total = 100%

[ ] Mark (X) this box if you attach a continuation sheet.

PART C FUGITIVE EMISSIONS

10.13 Equipment Leaks -- Complete the following table by providing the number of equipment types listed which are exposed to the listed substance and which are in service according to the specified weight percent of the listed substance passing through the component. Do this for each process type identified in your process block or residual treatment block flow diagram(s). Do not include equipment types that are not exposed to the listed substance. If this is a batch or intermittently operated process, give an overall percentage of time per year that the process type is exposed to the listed substance. Photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Manufacturing

Percentage of time per year that the listed substance is exposed to this process type ..... 4.28 %

Equipment Type	Number of Components in Service by Weight Percent of Listed Substance in Process Stream					
	Less than 5%	5-10%	11-25%	26-75%	76-99%	Greater than 99%
Pump seals[1]						
Packed						
Mechanical See Note Below						
Double mechanical[2]						
Compressor seals[1]	N/A	N/A	N/A	N/A	N/A	N/A
Flanges	N/A	N/A	N/A	N/A	N/A	N/A
Valves						
Gas[3]	N/A	N/A	N/A	N/A	N/A	N/A
Liquid						16
Pressure relief devices[4] (Gas or vapor only)	N/A	N/A	N/A	N/A	N/A	N/A
Sample connections						
Gas	N/A	N/A	N/A	N/A	N/A	N/A
Liquid	1	N/A	N/A	N/A	N/A	N/A
Open-ended lines[5] (e.g., purge, vent)						
Gas	1					
Liquid	N/A	N/A	N/A	N/A	N/A	N/A

[1] List the number of pump and compressor seals, rather than the number of pumps or compressors

NOTE: Pump used utilizes a magnetic coupling and does not incorporate a packed or mechanical seal.

10.13 continued on next page

[ ] Mark (X) this box if you attach a continuation sheet.

10.13 (continued)

[2]If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively

[3]Conditions existing in the valve during normal operation

[4]Report all pressure relief devices in service, including those equipped with control devices

[5]Lines closed during normal operation that would be used during maintenance operations

10.14 Pressure Relief Devices with Controls -- Complete the following table for those pressure relief devices identified in 10.13 to indicate which pressure relief devices in service are controlled. If a pressure relief device is not controlled, enter "None" under column c.

CBI

[ ]

a. Number of Pressure Relief Devices	b. Percent Chemical in Vessel[1]	c. Control Device	d. Estimated Control Efficiency[2]
N/A	N?A	N/A	N?A

[1]Refer to the table in question 10.13 and record the percent range given under the heading entitled "Number of Components in Service by Weight Percent of Listed Substance" (e.g., <5%, 5-10%, 11-25%, etc.)

[2]The EPA assigns a control efficiency of 100 percent for equipment leaks controlled with rupture discs under normal operating conditions. The EPA assigns a control efficiency of 98 percent for emissions routed to a flare under normal operating conditions

[ ] Mark (X) this box if you attach a continuation sheet.

10.15 Equipment Leak Detection -- If a formal leak detection and repair program is in place, complete the following table regarding those leak detection and repair procedures. Photocopy this question and complete it separately for each process type.

CBI

[ ] Process type ..... Flexible Slabstock Polyurethane Foam Process

Equipment Type	Leak Detection Concentration (ppm or mg/m^3) Measured at ____ Inches from Source	Detection Device[1]	Frequency of Leak Detection (per year)	Repairs Initiated (days after detection)	Repairs Completed (days after initiated)
Pump seals					
Packed		N/A			
Mechanical		N/A			
Double mechanical		N/A			
Compressor seals		N/A			
Flanges		N/A			
Valves					
Gas		N/A			
Liquid		N/A			
Pressure relief devices (gas or vapor only)		N/A			
Sample connections					
Gas		N/A			
Liquid		N/A			
Open-ended lines					
Gas		N/A			
Liquid		N/A			

[1]Use the following codes to designate detection device:

POVA = Portable organic vapor analyzer
FPM = Fixed point monitoring
O = Other (specify) _____

[ ] Mark (X) this box if you attach a continuation sheet.

[ ] Mark (X) this box if you attach a continuation sheet.

10.16 Raw Material, Intermediate and Product Storage Emissions - - Complete the following table by providing the information on each liquid raw material, intermediate, and product storage vessel containing the listed substance as identified in your process block or residual treatment block flow diagram(s).

CBI

[ ]

Vessel Type[1]	Floating Roof Seals[2]	Composition of Stored Materials[3]	Throughput (liters per year)	Vessel Filling Rate (gpm)	Vessel Filling Duration (min)	Vessel Inner Diameter (m)	Vessel Height (m)	Operating Vessel Volume (l)	Vessel Emission Controls[4]	Design Flow Rate[5]	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimate[6]
H	N/A	100%	607910	66.6	150	3.05	4.75	37854	N/A	N/A	10.16	N/A	N/A
H	N/A	100%	455932	66.6	112	2.44	6.40	28387	N/A	N/A	10.16	N/A	N/A
H	N/A	100%	455932	66.6	112	2.44	6.40	28387	N/A	N/A	10.16	N/A	N/A

[1]Use the following codes to designate vessel type:

F = Fixed roof
CIF = Contact internal floating roof
NCIF = Noncontact internal floating roof
EFR = External floating roof
P = Pressure vessel (indicate pressure rating)
H = Horizontal
U = Underground

[2]Use the following codes to designate floating roof seals:

MS1 = Mechanical shoe, primary
MS2 = Shoe-mounted secondary
MS2R = Rim-mounted, secondary
LM1 = Liquid-mounted resilient filled seal, primary
LM2 = Rim-mounted shield
LMW = Weather shield
VM1 = Vapor mounted resilient filled seal, primary
VM2 = Rim-mounted secondary
VMW = Weather shield

[3]Indicate weight percent of the listed substance. Include the total volatile organic content in parenthesis

[4]Other than floating roofs

[5]Gas/vapor flow rate the emission control device was designed to handle (specify flow rate units)

[6]Use the following codes to designate basis for estimate of control efficiency:

C = Calculations
S = Sampling

PART E NON-ROUTINE RELEASES

10.23 Indicate the date and time when the release occurred and when the release ceased or was stopped. If there were more than six releases, attach a continuation sheet and list all releases.

Release	Date Started	Time (am/pm)	Date Stopped	Time (am/pm)
1	N/A	N/A	N/A	N/A
2				
3				
4				
5				
6				

10.24 Specify the weather conditions at the time of each release.
N.R.

Release	Wind Speed (km/hr)	Wind Direction	Humidity (%)	Temperature (°C)	Precipitation (Y/N)
1					
2					
3					
4					
5					
6					

[ ] Mark (X) this box if you attach a continuation sheet.

APPENDIX I: List of Continuation Sheets

Attach continuation sheets for sections of this form and optional information after this page. In column 1, clearly identify the continuation sheet by listing the question number to which it relates. In column 2, enter the inclusive page numbers of the continuation sheet for each question number.

Question Number (1)	Continuation Sheet Page Numbers (2)
7.01	42A
7.03	44A
7.04	45A
9.04	91A
9.06	93A, -B, -C,
9.07	94A, -B, -C, -D,
9.12	98A, -B, -C
9.13	99A, -B
9.14	100A, -B, -C, -D
9.19	105A, -B, -C, -D,-
9.20	105A, -B, -C, -D,-
4.02	25 A thru L

[ ] Mark (X) this box if you attach a continuation sheet.